WTA Meeting IInd quarter – 09th July, 2015 (RWF)

GOVERNMENT OF INDIA
MINISTRY OF RAILWAYS
RAILWAY BOARD

No. 2015/RSF/649/2/RP-II/RWF

New Delhi, dt. 16.07.15

The Chief Mechanical Engineer,
Rail Wheel Factory, Bangalore – 560 064.

The Controller of Stores,
All India Railways & P/Units.

Sub:- Minutes of the Quarterly WTA Meeting for the planning of items for the period II/2015-16 (July - September, 2015).

Minutes of quarterly WTA meeting for the period II/2015-16 (July - September, 2015) held with the representatives of RWF and Zonal Railways/PUs in Rail Bhawan, New Delhi on 09.07.15 has been uploaded on Indian Railway's website www.indianrailways.gov.in. To access the Minutes kindly click on **"Ministry of Railways. Then click on "Railway Board". Then click on "About Indian Railways"** Tab. Then click on **" Railway Board Directorates". Then click on "Stores"**. Then click on **"Conferences / Meetings"** to open the page containing the minutes of the meeting.

Please ensure that the statement of requirements of WTA items for the Quarter III/2015-16 (October - December, 2015) should reach this office latest by 15.09.15 positively. The exact date and venue of the meeting would be advised later on.

(Hindi version will follow.)

Encl.:- As above.

Raj Singh

(Raj Singh)
Jt. Director, Railway Stores (E&S)
Railway Board.

Copy of the Minutes of the meeting together with allocation statement is forwarded for information and necessary action please.

1. The Chief Mechanical Engineers, All India Railways and Production Units.
2. The Comptroller & Auditor General of India, Room No.222, Rail Bhawan, New Delhi.
3. M/s Bharat Earth Movers Ltd., "BEML SOUDHA", 23/1, 4th Main, S.R. Nagar, Bangalore-560 027.
4. The Sr. Material Manager/Depot, RCF, Rae Bareli, Lalganj.
5. AM(RS), AM(ME), AM(PU), Adv(L)/RS, EDRS(C), EDEE(G), EDME(Chg.), EDME(W), EDME (Tr.), EDEE(RS), DME(PU), DME(P)-1, DEE/G, DRS(W) & DF(S)-1.
6. CWM, Eastern Railway, Kancharapara.
7. The CMM(BI), Eastern Railway, Kolkata.

WTA Meeting 2nd Quarter of 2015-16 (i.e. July-Sept, 2015) – 9th July, 2015-RWF
Present:

Railway Board:	AM/RS, Adv.RS(P), EDEE(G), DME(PU) & DRS(F)
Plants	CWE & COS/RWF, Bangalore, GM/SAIL/DSP, COS/RWP/Bela
Railway Units	COSs/CMMs/CWEs/JAGs Stores & Mechanical Officers of Zonal Railway & Production Units.

1.0 General:

- Due date for submission of indents for WTA items is 31st July. Many of the Railways are yet to submit their indents for 2015-16, 2016-17 and 2017-18.
- It was indicated that delay in submission of indents consequently result into delay in initiating procurement action. All the railways and PUs were advised to ensure submission of their indents as per laid down time schedule by 31.07.15.
- During the meeting some of the Railways informed of the sparable stock of some of the wheels & axles items with them. Part of the requirements of other Railways were met from these as discussed during meeting, and the position has been brought out in the Annexure-I & II.

2.0 RWF/Bangalore

- RWF supplied 44,253 wheels (including wheels for wheelsets) as against the planned quantity of 42806 nos. (i.e. 16,786 loose wheels & 13010 wheelsets) and 17759 axles (including axles for wheelsets) against the planned qty. of 17219 nos. (i.e. 4209 loose axles & 13010 wheelsets) in the first quarter of 2015-16(i.e. 1st April, 2015 to 30th June, 2015).
- As the supplies of wheels and axles have been more than the quantities planned, supply performance of RWF/Bangalore is considered to be commendable.
- CWE/RWF requested that the allotment of BG Loco wheels be deferred to the 4th quarter as RWF was facing shortage of moulds. He however sought enhanced allotment of LHB wheels to further improve their experience in manufacture of these wheels.

- COS/RWF highlighted the constraints being faced by RWF in oxy-cutting of rails. He therefore requested all the railways to avail the facility available with SWR, SCR, SR and CR and send oxy-cut rails in multiple length of 2 or 3 meters.

- COS/RWF expressed concern at the practice of few Railways in dispatching the material to RWF without being witnessed by ISA and RPF in violation of codal provisions. He requested all Railways to ensure that all despatches to RWF be witnessed by ISA and RPF, as per extant instructions.

- Since 8 nos. of Finish turned axle for DHMU/DPC power axle to Drg. No. DHMU/DPC-0-20991 Alt. b-2 demanded by SC Railway for a long time is not manufactured by RWF, it was desired that SCR to check up it's availability with ICF who are the OEM for this item.

3.0 SAIL/DSP

- GM/SAIL/DSP has stated that the major wheel press is still under maintenance and is likely to take another 20 -25 days to become operational and all efforts are being made to expedite production of wheels.
- He appreciated that the ad-hoc allocation of wheels and axles sought by SAIL/DSP during the quarter has been given by Railway Board for maintaining uninterrupted production and despatches to the Zonal Railways.
- He further appreciated that the long pending issue of finalization of EMU wheel price was settled and communicated to them. Railway Board's approval for Provisional price of WAP-5 Loco wheel has also been appreciated by SAIL/DSP.
- SAIL/DSP was advised to expedite reply to the letter regarding road freight for the quarter April-June, 2015 so that the same is processed early. They were also advised to send proposal of road freight for the current quarter early.
- SAIL/DSP has supplied 7837 wheels and 2530 axles against 10247 wheels and 3345 axles respectively in the Ist Quarter i.e. April – June, 2015.
- DSP/SAIL was advised to expedite development of LHB wheels to reduce dependence on import of LHB wheels. AM/RS advised that development of LHB wheels initiated by DSP/SAIL earlier may be expedited.

4.0 RWP/Bela

- RWP/Bela has supplied 849 wheels against the planned quantity of 5300 wheels in the Ist Quarter i.e. April – June, 2015.
- RWP/Bela participated in WTA meeting for the first time representated by COS/RWP/Bela. He informed that 8000 cast wheels were ready for finishing with them, but in view of some problem with machining, there is a slight delay in the commencement of supplies. He however stated that in the next two months the plant will become operational and in the current quarter about 3600 finished wheels will be supplied.

5.0 Adviser /RS(P)

- Adv/RS(P) requested SAIL/DSP to expedite their maintenance work at DSP so that the quantities planned on them are supplied without any shortfall.
- He informed that Railway Board was contemplating the floating of another tender for LHB wheels which would help in improving the availability of LHB wheels further.
- Adv.RS(P) mentioned that many of the Railways are yet to submit their indents for 2015-16, 2016-17 and 2017-18. He directed the Railways/PUs to submit the indents by 31.07.15.
- He informed that the request of RWF for giving them tentative allocation for two weeks prior to the meeting was agreed to and tentative allotment given thus enabling RWF to maintain uninterrupted supplies.

6.0 AM (RS)

- AM/RS stated that the performance of RWF /Bangalore was commendable.
- He desired that all the Railways / PUs to confirm through a letter within a week whether the indent for 2016-17 and 2017-18 had been sent. Delay in submission of indents consequently results in delay in initiating procurement action.

7.0 Supply Position

The position of supplies made by RWF during the previous quarter i.e. April - June, 2015 was discussed. The same is tabulated as under:-

SUPPLIES DURING APRIL - JUNE, 2015

No.	Item	Quantity Planned (April - June, 2015)	Actual Supplies (April - June, 2015)	Variation (+) excess (-) shortfall	Total Supplies from April - June , 2015
A	**LOOSE WHEELS**				
(i)	BOX 'N' Wheels W/WL-4764/R	3690	4367	677	4367
(ii)	MG Chg. Wheels (W/WL-770/R) (WAP-W-031)	0	0	0	0
(iii)	BG Chg. Wheels W/WL-1660/R	10875	11236	361	11236
(iv)	BG Loco Wheels W/WL-4984/R	600	0	-600	0
(v)	840 mm dia wheels for BLC Wagons	970	989	19	989
(vi)	EMU/DMU Wheels to Drg. No. K-4004	651	609	-42	609
(vii)	Wheels for BVZC Wagons to Drg. No. W/WL-4747	0	0	0	0
	TOTAL WHEELS	16786	17201	415	17201
B	**LOOSE AXLES**				
(i)	Nos.	4209	4233	24	4233
(ii)	Equated Box 'N' Units	5815	5846	31.2	5846
C	**WHEELSETS**				
(i)	16T BG Chg. Wheelsets	300	290	-10	290
(ii)	Wheelsets for BCN	0	0	0	0
(iii)	BOX 'N' W/sets including Wagon Builders	12150	12675	525	12675
(iv)	Wheelsets for Cast steel bogie of BLC Wagons	560	561	1	561
(v)	EMU W/sets for Trailer Coaches	0	0	0	0
	TOTALWHEEL-SETS	**13010**	**13526**	**516**	**13526**

The detailed supply position (Railway wise/Consignee wise) is given in the enclosed Annexure-I.

The item-wise planning for July – Sept., 2015 is shown in Annexure - II.

ANNEXURE - I

Position regarding quantities planned vis a - vis actual supplies made by RWF/Bangalore during the Ist Quarter (April - June, 2015).

S.NOS.	DRAWING & DESCRIPTION	RLY./ CONSIGNEE	QTY. PLANNED (APRIL - JUNE, 15)	QTY. SUPPLIED (APRIL - JUNE, 15)	VARIATION (+) EXCESS (-) SHORTFALL
	WHEELS				
1	Wheel disc. BOX 'N' Type to Drg. No. W/WL-4764/R (WAP/SK/M-155)	ER/HLR/JMP	1350	1668	318
		NWR/AII	350	354	4
		SR/C&W/PER	150	150	0
		SCR/GTPL	1500	1793	
		SWR/UBL	140	140	0
		WR/DHD	200	262	62
		Total	**3690**	**4367**	**677**
2	BG Chg. Wheels to Drg. No.W/WL-1660/R	CR/MTN/PR	300	309	9
		ECo.R/MCS	500	525	25
		NR/AMV/ASR/ JUDW	1250	1263	13
		NR/CWM/ASR (Against RSP)	225	206	-19
		NER/GKP/IZN	500	522	22
		NFR/NBQ	300	300	0
		NWR/JU/AII	800	807	7
		SR/GOC/LW/PER /CW/PER	2100	2005	-95
		SCR/TPTY	500	522	22
		SER/KGP	1000	1000	0
		SECR/RWSS	0	46	46
		SWR/UBL/AP	800	800	0
		WR/BVP	0	239	239
		WCR/BPL	400	425	25
		ICF	1200	1224	24
		RCF	1000	1043	43
		Total	**10875**	**11236**	**361**
3	BG Loco Wheels to Drg. No. D/WL-4948/R	CR/PR	150	0	-150
		ER/JMP	150	0	-150
		SR/GOC	150	0	-150
		DLW	150	0	-150
		Total	**600**	**0**	**-600**
4	840 dia wheel for BLC wagon	NCR/JHS	500	508	8
		SCR/CWM/RYPS	120	120	0
		SWR/AP	100	100	0
		WR/DHD	100	100	0
		WCR/KTT	150	161	11
		Total	**970**	**989**	**19**
5	EMU/DEMU Wheels to Drg. No. K-4004	CR/MTN	400	396	-4
		NR/CB	63	25	-38
		NWR/AII	18	18	0
		BEML	170	170	0
		Total	**651**	**609**	**-42**
		TOTAL WHEELS	**16786**	**17201**	**415**

	AXLES				
1	Axles for WDG-2A to Drg. No. TPL-5868 Alt. 'b' Part No.11231622	DLW	410	410	**0**
		Total	**410**	**410**	**0**
2	Axle rough turned for WAP-4 Loco to Drg. No.03/02/11/55 Alt.1	CLW	60	60	0
		Total	**60**	**60**	**0**
3	Axle driving rough turned for WDM-2C & WDM-3A loco to Drg. No. D/WL-5058/R Alt.Nil	NER/GKP	28	28	0
		DMW	110	114	4
		Total	**138**	**142**	4
4	Axle rough machined for WDG-2, WDG-3A, WDM-3D Locos to Drg. No. TPL-6292	DMW	270	270	0
		Total	**270**	**270**	**0**
5	Axle rough machined for WDG-2 & WAG-7 Loco to Drg. No.06/2/11/2	NCR/CNB	24	24	0
		SR/L&W/PER	12	12	0
		CLW	60	60	0
		Total	**96**	**96**	**0**
6	Axles Rough machined for WAG-9 & WAP-7 locos to Drg. No. 1209-01-011-002 Alt. latest	CLW	400	400	0
		Total	**400**	**400**	**0**
7	Axle rough GM Loco to EMD Pt. No. 40077315 (Geared) & DLW Pt. No. 17230019	NR/CB	13	13	0
		DLW	270	273	3
		Total	**283**	**286**	**3**
8	Axle (3-Phase) for WAP-5 Loco to CLW's Drg. No. 1210-01-311-025	CLW	24	24	0
		Total	**24**	**24**	**0**
9	Axle for WDG-5 Locos to DLW's part No.17230330	DLW	31	32	1
		Total	**31**	**32**	**1**

10	Axle rough machined for TAO-659 Hitachi type wheelset to Drg. No. SKEL-4516	WR/DHD	10	10	0
		WR/CWM/DHD	48	48	0
		Total	**58**	**58**	**0**
	TOTAL AXLES (1) TO (10) IN NOS.		**1770**	**1778**	**8**
	TOTAL AXLES IN EQUATED NOS. (X by 1.9)=		**3363**	**3378**	**15**
11	BG EMU MTR Coach Axles to Drg. No.DC/EMU-M-0-1-005	SER/KGP	24	24	0
		Total	**24**	**24**	**0**
12	Axle for MEMU/DMC to Drg. No. EMU/M-0-1-025 Alt. 'a'	SCR/MLY	15	15	0
		RCF	25	25	0
		Total	**40**	**40**	**0**
	TOTAL EMU AXLES IN NOS.		**64**	**64**	**0**
	TOTAL EMU AXLES IN EQUATED NOS. (X by 1.2)=		77	77	**0**
13	BG EMU Axle to Drg. No. W/WL-4784/R	SR/C&W/PER	22	22	0
		Total	**22**	**22**	**0**
14	BG MEMU TC Axles to Drg. No. WTAC3-0-2-303 Alt. F	NR/GZB	12	0	-12
		Total	**12**	**0**	**-12**
15	Axle for BOX 'N'/BCN Wagon to Drg. No. WD-92039/S-1 Item-1, Alt.-2	WCR/KTT	220	220	0
		Total	**220**	**220**	**0**
16	Axles for BOX'N' to Drg. No.W/WL-4901/R (WD-89025/SL-2)	CR/PR	42	42	0
		ER/JMP/HLR	250	253	3
		SWR/UBL	20	20	0
		Total	**312**	**315**	**3**
17	Axles for LHB coaches to Drg. No.LW 021049	ER/LLH	120	116	-4
		Eco.R/MCS	20	20	0
		SR/C&W/PER	16	16	0
		SWR/AP	12	12	0
		Total	**168**	**164**	**-4**

18	BG Coaching Axles to Drg. No. CG K-6015	CR/PR	26	26	0
		NR/ASR	40	68	28
		CWM/ASR	200	200	0
		SR/C&W/PER/ LW/PER	200	200	0
		SCR/LGD	125	125	0
		SECR/RWSS	50	55	5
		ICF	500	500	0
		RCF	500	496	-4
		Total	**1641**	**1670**	**29**
	TOTAL AXLES S.NOS. 11 to 16 IN NOS.		**2375**	**2391**	**16**
	GRAND TOTAL AXLES IN NOS.=		**4209**	**4233**	**24**
	GRAND TOTAL AXLES IN EQUATED UNITS =		**5815**	**5846**	**31.2**
	WHEELSETS				
1	16T BG Coaching Wheelsets	ICF	150	150	0
		NR/CWM/ASR	50	40	-10
		NFR/NBQ	100	100	0
		Total	**300**	**290**	**-10**
2	BOX 'N' Wheelsets	Wagon Builders	12000	12522	522
		ECR/	50	53	3
		NFR/NBQ	100	100	0
		Total	**12150**	**12675**	**525**
3	Wheelsets for Cast Steel Bogie of BLC Wagon to Drg. No. CONTR-9404-S/12 Alt.3	NR/JUDW	560	561	1
		Total	**560**	**561**	**1**
	TOTAL WHEELSETS		**13010**	**13526**	**516**

ANNEXURE - II

Allocation sheet for supply of WTA items for the IInd quarter i.e. July - September, 2015 on RWF/Bangalor

S.NOS.	DRAWING & DESCRIPTION	RLYS./ PUs	QTY. PLANNED (JULY - SEPT., 2015	Consignee	Remarks
	WHEELS				
1	Wheel disc. BOX 'N' Type to Drg. No. W/WL-4764/R (WAP/SK/M-155)	CR	200	PR	
		ER	150	HLR	
		ECR	100	MGS	
		Eco.R	120	MCS	
		NR	500	JUDW	
		NCR	1000	JHS	
		NWR	60	BKN	
		SR	300	CW/PER	
		SER	300	KGP	
		SECR	300	RWSS	
		SWR	168	110-UBL 58-AP	
		WR	400	DHD	
		WCR	200	KTT	
		Total	**3798**		
2	BG Coaching Wheels to Drg. No.W/WL-1660/R	CR	1000	MTN	
		ER	400	LLH	
		ECR	300	HRT	
		Eco.R	700	MCS	
		NR	2150	500-JUDW 1600-AMV 50-ASR	
			140	CWM/ASR	**Against RSP**
		NCR	119	JHS	
		NER	1550	1300-GKP 250-IZN	
		NFR	700	200-NBQ 500-DBRT	
		NWR	900	500-AII 340-JU 60-BKN	
		SR	1000	300-LW/PER 300-GOC 400-CW/PER	
		SER	800	KGP	
		SECR	210	RWSS	
		SWR	600	500-UBL 100-AP	
		WR	150	BVP	
		WCR	200	BPL	
		ICF	1500		
		RCF	1000		
		Total	**13419**		

3	EMU/DEMU Wheels to Drg. No. K-4004	CR	324	MTN	
		ER	400	HLR	
		NR	110	CB	
		WR	38	DHD	
		Total	**872**		
4	840 dia Wheel for BLC Wagon	NR	415	JUDW	
		NCR	500	JHS	
		WR	60	DHD	
		WCR	110	Dy.CMM/KTT	
			200	CWM/KTT	
		Total	**1285**		
5	Wheels for BVZC wagons to Drg. No.W/WL-4747	NR	1000	JUDW	
		Total	**1000**		
6	MG Coaching Wheels to DRg. No. CG-K-6099	WR			**To collect 40 nos. from NFR**
		Total	**0**		
	TOTAL WHEELS		**20374**		
	AXLES				
1	Axle rough turned for WAP-4 Loco to Dg. No. 03/02/11/55 Alt. 1 or latest	CLW	80		
		Total	**80**		
2	Axle driving rough turned for WDM-2C & WDM-3A loco to Drg. No. D/WL-5058/R Alt.	DMW	232		
		Total	**232**		
3	Axles rough machined for WAG-9 & WAP-7 locos to DRg. No.1209-01-011-002 Alt.	CLW	475		
		SER	30	KGP	
		Total	**505**		
4	Axle rough GM Loco to EMD Pt. No.40077315 & DLW Part No.17230019	NR	30	CB	
		DLW	631		
		Total	**661**		
5	Axle rough for WDG-4 & WDP-4to EMS 804 to Drg. No. D/WL-5061/R	DLW	482		
		Total	**482**		
	TOTAL AXLES (1) TO (5) IN NOS.		**1960**		
	TOTAL AXLES IN EQUATED NOS. (X by 1.9)=		**3724**		

6	EMU Axles to Drg. No. DC/EMU/M/01/005	NR	40	EMU/GZB	
		Total	**40**		
7	EMU Motor Coach Axles to Drg. No. AC/DC-EMU/B-02-002 Alt. A/2 item 1 (WAP's Drg. No. WAP-A-087)	ICF	150		
		BEML	25	**SWR/MYSS Workshop**	
		Total	**175**		
8	Axle for MEMU/DMC to Drg. No.EMU/M-0-1-025 ALT 'a'	SCR	5	TPTY	
		RCF	25		
		Total	**30**		
	TOTAL EMU AXLES IN NOS.		**245**		
	TOTAL EMU AXLES IN EQUATED NOS. (X by 1.2)=		**294**		
9	EMU Axles for Trailor Coaches to Drg. No.AC/DC/EMU/02-204-00100/RWF-A-157	ICF	400		
		NR	30	EMU/GZB	
		Total	**430**		
10	Axle for BOX'N'/BCN wagon to Drg. No. WD-92039/S-1 Item-1, Alt.2	WCR	330	KTT	
		Total	**330**		
11	BOX 'N' Axles to Drg. No. W/WL-4901/R (WD-89025/SL-2)	ER	100	JMP	
		ECR	50	MGS	
		Eco.R	30	MCS	
		NR	100	60-JUDW 40-ASR	
		SR	60	CW/PER	
		SCR	150	RYPS	
		SECR	50	RWSS	
		SWR	30	UBL	
		Total	**570**		

12	MG ICF Choaching Axles to DRg. No.MG/T-02-017	**NER**			**To collect 14 nos. from NFR and 46 nos. from WR.**
13	Axles for LHB Coaches to Drg. No. LW02149	Eco.R	180	MCS	
		SWR	24	MYSS	
		WR	34	PL	
		RCF/RBL	760		
		Total	**998**		
14	BG Coaching Axles to Drg. No. CG K-6015	CR	30	PR	
		Eco.R	140	MCS	
		NER	250	200-GKP 50-IZN	
		SR	200	CW/PER	
		SCR	150	50-LGD 100-TPTY	
		WR	90	PL	
		ICF	400		
		RCF	800		
		Total	**2060**		
	TOTAL AXLES S.NOS. 9 to 14 IN NOS.		**4388**		
	GRAND TOTAL AXLES IN NOS.=		**6593**		
	GRAND TOTAL AXLES IN EQUATED UNITS =		**8406**		
	WHEELSETS				
1	BOX 'N' Wheelsets	Wagon Builders	12000		**Consignee to be advised by DRS(W)**
		ECR	50	MGS	
		Total	**12050**		
2	Wheelsets for Cast Steel Bogie of BLC wagon to Drg. Mno.CONTR-9404-S/12 Alt.3	WR	30	DHD	
		Total	**30**		
3	Wheelset for BVZI	NR	47	CWM/ASR	
		Total	**47**		
	TOTAL WHEELSETS		**12127**		

Note : Railway to confirm the availbility of surplus stock before collection.

GOVERNMENT OF INDIA
MINISTRY OF RAILWAYS
RAILWAY BOARD

No. 2015/RSF/649/2/RP-II/DSP

New Delhi, dt 16.07.15

1. M/s Steel Authority of India Ltd.,
   Central Marketing Organisation,
   S&RM Division,
   Ispat Bhawan,
   40-Jawahar Lal Nehru Marg,
   Kolkata – 700 071.

2 The Controller of Stores,
   All India Railways & P/Units.

Sub:- Minutes of the Quarterly WTA Meeting for the planning of WTA items for the period II/2015-16 (July - September, 2015).

Minutes of quarterly WTA meeting for the period II/2015-16 (July - September, 2015) held with the representatives of DSP in Rail Bhawan, New Delhi on 09.07.15 has been uploaded on Indian Railway's website www.indianrailways.gov.in. To access the Minutes kindly click on **"Ministry of Railways. Then click on "Railway Board". Then click on "About Indian Railways"** Tab. Then click on **" Railway Board Directorates". Then click on "Stores"**. Then click on **"Conferences / Meetings"** to open the page containing the minutes of the meeting.

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(Hindi version will follow.)

(Raj Singh)
Jt. Director, Railway Stores (E&S)
Railway Board.

Copy to:

1. The Chief Mechanical Engineers, All Indian Railways/Production Units.
2. The Comptroller & Auditor General of India, Room No.222, Rail Bhawan, New Delhi.
3. The GM (BBM & WAP), M/s SAIL/DSP, Durgapur – 713203.
4. The DGM I/C, WAP, M/s SAIL/DSP, Durgapur – 713203.
5. The Chief Marketing Manager, M/s SAIL/DSP, SCOPE MINAR (17th floor), North Block, Laxmi Nagar District Centre, Delhi – 110 092.
6. Shri Vinay Kumar, Dy.GM, M/s SAIL/DSP, SCOPE MINAR (20th floor), North Block, Laxmi Nagar District Centre, Delhi – 110 092.
7. Shri R.C. Meena, DGM (Marketing), SAIL, Comml. Dte., SCOPE MINAR (17th Floor), Laxmi Nagar Distt. Centre, Delhi-110 092

8. GM(I), M/s RITES (ER), Quality Assurance Division, Central Station Building (Metro), 56, CR Avenue, 3rd Floor, Kolkata – 700 012.
9. S.I.E(M) Incharge, Inspection Wing, M/s RITES c/o DSP, Durgapur-713203.
10. M/s Bharat Earth Movers Ltd., "BEML SOUDHA", 23/1, 4th Main, S.R. Nagar, Bangalore-560 027.
11. AM/RS, AM/ME, AM/PU, Adv(L)RS, EDEE(G), EDRS (C), EDME(W), EDEE(RS), DME(PU), DME(P)-I, DRS(W) & DRS(M) .

WTA Meeting 2nd Quarter of 2015-16 (i.e. July-Sept, 2015) – 9th July, 2015-DSP/SAIL
Present:

Railway Board:	AM/RS, Adv.RS(P), EDEE(G), DME(PU) & DRS(F)
Plants	CWE & COS/RWF, Bangalore, GM/SAIL/DSP, COS/RWP/Bela
Railway Units	COSs/CMMs/CWEs/JAGs Stores & Mechanical Officers of Zonal Railway & Production Units.

1.0 General:

- Due date for submission of indents for WTA items is 31st July. Many of the Railways are yet to submit their indents for 2015-16, 2016-17 and 2017-18.
- It was indicated that delay in submission of indents consequently result into delay in initiating procurement action. All the railways and PUs were advised to ensure submission of their indents as per laid down time schedule by 31.07.15.
- During the meeting some of the Railways informed of the sparable stock of some of the wheels & axles items with them. Part of the requirements of other Railways were met from these as discussed during meeting, and the position has been brought out in the Annexure-I & II.

2.0 RWF/Bangalore

- RWF supplied 44,253 wheels (including wheels for wheelsets) as against the planned quantity of 42806 nos. (i.e. 16,786 loose wheels & 13010 wheelsets) and 17759 axles (including axles for wheelsets) against the planned qty. of 17219 nos. (i.e. 4209 loose axles & 13010 wheelsets) in the first quarter of 2015-16(i.e. 1st April, 2015 to 30th June, 2015).
- As the supplies of wheels and axles have been more than the quantities planned, supply performance of RWF/Bangalore is considered to be commendable.
- CWE/RWF requested that the allotment of BG Loco wheels be deferred to the 4th quarter as RWF was facing shortage of moulds. He however sought enhanced allotment of LHB wheels to further improve their experience in manufacture of these wheels.

- COS/RWF highlighted the constraints being faced by RWF in oxy-cutting of rails. He therefore requested all the railways to avail the facility available with SWR, SCR, SR and CR and send oxy-cut rails in multiple length of 2 or 3 meters.

- COS/RWF expressed concern at the practice of few Railways in dispatching the material to RWF without being witnessed by ISA and RPF in violation of codal provisions. He requested all Railways to ensure that all despatches to RWF be witnessed by ISA and RPF, as per extant instructions.

- Since 8 nos. of Finish turned axle for DHMU/DPC power axle to Drg. No. DHMU/DPC-0-20991 Alt. b-2 demanded by SC Railway for a long time is not manufactured by RWF, it was desired that SCR to check up it's availability with ICF who are the OEM for this item.

3.0 SAIL/DSP

- GM/SAIL/DSP has stated that the major wheel press is still under maintenance and is likely to take another 20 -25 days to become operational and all efforts are being made to expedite production of wheels.
- He appreciated that the ad-hoc allocation of wheels and axles sought by SAIL/DSP during the quarter has been given by Railway Board for maintaining uninterrupted production and despatches to the Zonal Railways.
- He further appreciated that the long pending issue of finalization of EMU wheel price was settled and communicated to them. Railway Board's approval for Provisional price of WAP-5 Loco wheel has also been appreciated by SAIL/DSP.
- SAIL/DSP was advised to expedite reply to the letter regarding road freight for the quarter April-June, 2015 so that the same is processed early. They were also advised to send proposal of road freight for the current quarter early.
- SAIL/DSP has supplied 7837 wheels and 2530 axles against 10247 wheels and 3345 axles respectively in the Ist Quarter i.e. April – June, 2015.
- DSP/SAIL was advised to expedite development of LHB wheels to reduce dependence on import of LHB wheels. AM/RS advised that development of LHB wheels initiated by DSP/SAIL earlier may be expedited.

4.0 RWP/Bela

- RWP/Bela has supplied 849 wheels against the planned quantity of 5300 wheels in the Ist Quarter i.e. April – June, 2015.
- RWP/Bela participated in WTA meeting for the first time representated by COS/RWP/Bela. He informed that 8000 cast wheels were ready for finishing with them, but in view of some problem with machining, there is a slight delay in the commencement of supplies. He however stated that in the next two months the plant will become operational and in the current quarter about 3600 finished wheels will be supplied.

5.0 Adviser /RS(P)

- Adv/RS(P) requested SAIL/DSP to expedite their maintenance work at DSP so that the quantities planned on them are supplied without any shortfall.
- He informed that Railway Board was contemplating the floating of another tender for LHB wheels which would help in improving the availability of LHB wheels further.
- Adv.RS(P) mentioned that many of the Railways are yet to submit their indents for 2015-16, 2016-17 and 2017-18. He directed the Railways/PUs to submit the indents by 31.07.15.
- He informed that the request of RWF for giving them tentative allocation for two weeks prior to the meeting was agreed to and tentative allotment given thus enabling RWF to maintain uninterrupted supplies.

6.0 AM (RS)

- AM/RS stated that the performance of RWF /Bangalore was commendable.
- He desired that all the Railways / PUs to confirm through a letter within a week whether the indent for 2016-17 and 2017-18 had been sent. Delay in submission of indents consequently results in delay in initiating procurement action.

7.0 Supply Position

The position of supplies made by M/s SAIL/DSP during the previous quarter i.e. April - June, 2015 was discussed. The same is tabulated as under:-

SUPPLIES DURING APRIL - JUNE, 2015

S.Nos.	Item	Quantity Planned (April - June, 2015)	Actual Supplies (April - June, 2015)	Variation (+) excess (-) shortfall	Total Supplies from April, to June, 2015
A	**ASSEMBLED WHEELSETS**				
(i)	16T BG Coaching Wheelsets	0	0	0	0
B	**LOOSE WHEELS**				
(i)	BG Chg. Wheels W/WL-1660/R	5860	4541	1319	4541
(ii)	BG Loco Wheels W/WL-4948/R	1637	1169	468	1169
(iii)	BG Loco Wheels "S" Shaped	1200	1162	38	1162
(iv)	WAG-9 Loco wheels	400	266	134	266
(v)	WAP-5 Loco Wheels	100	0	100	0
(vi)	MG Loco Wheels W/WL-4955/R	100	0	100	0
(vii)	EMU/DEMU Wheels to Drg. No.K-4004	950	699	251	699
	TOTAL WHEELS	**10247**	**7837**	**2410**	**7837**
C	**LOOSE AXLES**				
(i)	16T BG Coaching Axles CG-K-6015	3345	2530	815	2530
(ii)	Axles forgings (heat treated and tempered but without machining)	0	0	0	0
	TOTAL AXLES	**3345**	**2530**	**815**	**2530**

The detailed supply position (Railway wise/Consignee wise) is given in the enclosed Annexure-I.

The item-wise planning for July - September, 2015 is shown in Annexure - II.

ANNEXURE - I

Position regarding quantities planned vis a - vis actual supplies made by M/s SAIL/DSP during the Ist Quarter (April - June, 2015).

S.NOS.	DRAWING & DESCRIPTION	RLY./ CONSIGNEE	QTY. PLANNED (APR.-JUNE, 15)	QTY. SUPPLIED (APR.-JUNE, 15)	VARIATION (+) EXCESS (-) SHORTFALL
	AXLES				
1	BG Chg. Axles to Drg. No. WTAC-3-02-303	ER/LLH	150	150	0
		ECoR/MCS	180	0	-180
		NR/JUDW/ASR	300	274	-26
		NER/GKP/IZN	400	354	-46
		NFR/NBQ	100	100	0
		NWR/AII	50	50	0
		SR/GOC/CW/LW	250	244	-6
		SCR/TPTY	105	0	-105
		SWR/AP	150	150	0
		SECR/RWSS	60	54	-6
		WR/PL	100	100	0
		WCR/BPL	300	300	0
		ICF	500	472	-28
		RCF	700	282	-418
		TOTAL	**3345**	**2530**	**-815**
	TOTAL AXLES		**3345**	**2530**	**-815**
	WHEELS				
1	BG Chg. Wheels to Drg. No.W/WL-1660/R	CR/MTN	300	291	-9
		ECo.R/MCS	400	342	-58
		NR/AMV/JUDW	1000	780	-220
		NER/GKP/IZN	500	451	-49
		NFR/DBRT	300	69	-231
		NWR/JU/AII	400	199	-201
		SER/KGP	750	750	0
		SECR/RWSS	210	202	-8
		SWR/AP	200	195	-5
		WCR/BPL	200	192	-8
		ICF	1100	779	-321
		RCF	500	291	-209
		TOTAL	**5860**	**4541**	**-1319**
2	BG Loco Wheels /DSL Mono Block Rough machined WDM2, WDM3 and WAG5 to Drg. No. D/WL-4948/R	CR/PR/BSL	510	487	-23
		ER/JMP	237	0	-237
		NCR/CNB	140	140	0
		SR/GOC	500	428	-72
		BEML	250	114	-136
		TOTAL	**1637**	**1169**	**-468**
3	BG Loco Wheels "S" Shaped to Drg. No. D/WL-5060/R	NER/GKP	60	60	0
		NWR/AII	60	50	-10
		DMW	480	480	0
		TOTAL	**600**	**590**	**-10**

4	BG Loco Wheel "S" Shaped to DLW's Drg. No.	NR/CB	100	72	-28
		DLW	500	500	0
		TOTAL	**600**	**572**	**-28**
5	WAP-5 Loco Wheels to Drg. No.1210-01-111-003	CLW	100	0	-100
		TOTAL	**100**	**0**	**-100**
6	MG Loco Wheels to Drg. No. W/WL-4955/R	WR/SBI	100	0	-100
		TOTAL	**100**	**0**	-100
7	EMU/DEMU Wheels to Drg. No. K-4004	CR/MTN	100	48	-52
		ER/HLR	400	400	0
		WR/DHD	50	0	-50
		ICF	400	251	-149
		TOTAL	**950**	**699**	**-251**
8	WAG-9 Loco Wheels to Drg. No. 1209-01-111-003 Alt 2 or latest	CLW	400	266	-134
		TOTAL	**400**	**266**	-134
		TOTAL WHEELS	**10247**	**7837**	**-2410**

				ANNEXURE - II	
Allocation sheet for supply of WTA items for the 2nd quarter i.e. July - Sept, 2015 on M/s SAIL/DSP.					
S.NOS.	**DRAWING & DESCRIPTION**	**RLYS./PUs**	**QTY. PLANNED (JULY - SEPT, 2015)**	**Consignee**	**Remarks**
	AXLES				
1	BG Chg. Axles to Drg. No. WTAC-3-02-303	ECR	50	HRT	
		Eco.R	60	MCS	
		NR	200	AMV	
		NER	100	GKP	
		SR	140	70-CW/PER 70-LW/PER	
		SCR	100	LGD	
		SECR	60	RWSS	
		WR	70	BVP	
		ICF	500		
		RCF	1000		
		TOTAL	**2280**		
	WHEELS				
1	BG Chg. Wheels to Drg. No.W/WL-1660/R	CR	400	300-PR 100-MTN	
		ER	350	250-HLR 100-LLH	
		ECo.R	200	MCS	
		NR	1200	700-AMV 500-JUDW	
		NFR	300	NBQ	
		NWR	300	200-All 100-JU	
		SR	600	200-GOC 200-CW/PER 200-LW/PER	
		SER	450	KGP	
		SWR	400	AP	
		WCR	150	BPL	

		ICF	1000		
		RCF	1000		
		TOTAL	**6350**		
2	BG Loco Wheels /DSL Mono Block Rough machined WDM2, WDM3 and WAG5 to Drg. No. W/WL-4948/R	CR	750	500-BSL 250-PR	
		SR	700	400-GOC 300-LW/PER	
		TOTAL	**1450**		
3	BG Loco Wheel 'S' Shaped to Drg. No. D/WL-5060/R	NWR	100	AII	
		DLW			**To collect 100 nos. from SWR (AP)**
		TOTAL	**100**		
4	BG Loco Wheel "S" Shaped to DLW's Drg. No. 17230251 'C'	NR	65	CB	
		SCR	200	RYPS	
		DLW	100		
		TOTAL	**365**		
5	WAG-9 Loco Wheels to Drg. No. 1209-01-111-003 Alt 2 or latest	CR		BSL	**To collect 80 nos. from CLW**
		SCR	224	LGD	**To collect 138 nos. from ER (K&A) 20 nos. for CLW**
		SER		KGP	**To collect 12 nos. from ER (KPA)**
		TOTAL	**224**		
6	EMU/DEMU Wheels to Drg. No. K-4004	CR	634	MTN	
		ER	300	HLR	
		NR	100	GZB	
		SCR	50	MLY	
		ICF	650		
		TOTAL	**1734**		
	TOTAL WHEELS		**10223**		

Note : Railway to confirm the availbility of surplus stock before collection.

WTA Meeting IInd quarter – 09th July, 2015 (RWP/BELA)

GOVERNMENT OF INDIA
MINISTRY OF RAILWAYS
RAILWAY BOARD

No. 2015/RSF/649/2/RP-II/BELA

New Delhi, dt. 16.07.15

The CAO/WP,
Ministry of Railways,
CHAMBER BHAWAN,
1st Floor, J.C. Road,
Patna – 800 001.

Sub:- Minutes of the Quarterly WTA Meeting for the planning of items for the period II/2015-16 (July - September, 2015).

Minutes of quarterly WTA meeting for the period II/2015-16 (July - September, 2015) held with the representatives of RWF and Zonal Railways/PUs in Rail Bhawan, New Delhi on 09.07.15 has been uploaded on Indian Railway's website www.indianrailways.gov.in. To access the Minutes kindly click on **"Ministry of Railways. Then click on "Railway Board". Then click on "About Indian Railways"** Tab. Then click on **" Railway Board Directorates". Then click on "Stores"**. Then click on **"Conferences / Meetings"** to open the page containing the minutes of the meeting.

Please ensure that the statement of requirements of WTA items for the Quarter III/2015-16 (October - December, 2015) should reach this office latest by 15.09.15 positively. The exact date and venue of the meeting would be advised later on.

(Hindi version will follow.)

Encl.:- As above.

Raj Singh

(Raj Singh)
Jt. Director, Railway Stores (E&S)
Railway Board.

Copy of the Minutes of the meeting together with allocation statement is forwarded for information and necessary action please.

1. The Chief Mechanical Engineers, CR, ER, Eco.R, NR,, NCR, NFR, NWR, SR, SCR, SER, & SWR.
2. The Controller of Stores, , CR, ER, Eco.R, NR, NCR, NFR, NWR, SR, SCR, SER, & SWR.
3. The Comptroller & Auditor General of India, Room No.222, Rail Bhawan, New Delhi.
4. AM(RS), AM(ME), AM(PU), Adv(L)/RS, EDRS(C), EDEE(G), EDME(Chg.), EDME(W), EDME (Tr.), EDEE(RS), DME(PU), DME(P)-1, DEE/G, DRS(W) & DF(S)-1.

WTA Meeting 2nd Quarter of 2015-16 (i.e. July-Sept, 2015) – 9th July, 2015-RWP/Bela
Present:

Railway Board:	AM/RS, Adv.RS(P), EDEE(G), DME(PU) & DRS(F)
Plants	CWE & COS/RWF, Bangalore, GM/SAIL/DSP, COS/RWP/Bela
Railway Units	COSs/CMMs/CWEs/JAGs Stores & Mechanical Officers of Zonal Railway & Production Units.

1.0 General:

- Due date for submission of indents for WTA items is 31st July. Many of the Railways are yet to submit their indents for 2015-16, 2016-17 and 2017-18.
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- GM/SAIL/DSP has stated that the major wheel press is still under maintenance and is likely to take another 20 -25 days to become operational and all efforts are being made to expedite production of wheels.
- He appreciated that the ad-hoc allocation of wheels and axles sought by SAIL/DSP during the quarter has been given by Railway Board for maintaining uninterrupted production and despatches to the Zonal Railways.
- He further appreciated that the long pending issue of finalization of EMU wheel price was settled and communicated to them. Railway Board's approval for Provisional price of WAP-5 Loco wheel has also been appreciated by SAIL/DSP.
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- DSP/SAIL was advised to expedite development of LHB wheels to reduce dependence on import of LHB wheels. AM/RS advised that development of LHB wheels initiated by DSP/SAIL earlier may be expedited.

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5.0 Adviser /RS(P)

- Adv/RS(P) requested SAIL/DSP to expedite their maintenance work at DSP so that the quantities planned on them are supplied without any shortfall.
- He informed that Railway Board was contemplating the floating of another tender for LHB wheels which would help in improving the availability of LHB wheels further.
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6.0 AM (RS)

- AM/RS stated that the performance of RWF /Bangalore was commendable.
- He desired that all the Railways / PUs to confirm through a letter within a week whether the indent for 2016-17 and 2017-18 had been sent. Delay in submission of indents consequently results in delay in initiating procurement action.

7.0 Supply Position

The position of supplies made by RWP/Bela during the previous quarter i.e. April - June, 2015 was discussed. The same is tabulated as under:-

SUPPLIES DURING APRIL – JUNE, 2015

S.Nos.	Item	Quantity Planned (April - June, 2015)	Actual Supplies (April - June, 2015)	Variation (+) excess (-) shortfall	Total Supplies from April to June, 2015
A	WHEELS				
(i)	BOX 'N' Wheels to Drg. No. W/WL-4764/R	5300	849	(-)4451	849

The detailed supply position (Railway wise/Consignee wise) is given in the enclosed Annexure-I.

The item-wise planning for July - September, 2015 is shown in Annexure - II.

ANNEXURE - I

Position regarding quantities planned vis a - vis actual supplies made by RWP/BELA during the Ist Quarter (Apr. - June, 2015).

S.NOS.	DRAWING & DESCRIPTION	RLY./ CONSIGNEE	QTY. PLANNED (APR. - JUNE, 15)	QTY. SUPPLIED (APR. - JUNE, 15)	VARIATION (+) EXCESS (-) SHORTFALL
1	BOX 'N' Wheels to Drg. No. W/WL-4764/R	CR/PR	1500	0	-1500
		ER/JMP	400	0	-400
		ECoR/WSD/VSKP	1000	0	-1000
		NR/JUDW	500	0	-500
		NFR/NBQ	500	208	-292
		NWR/AII	350	199	-151
		SR/CW/PER	150	0	-150
		SCR/GTPL	500	0	-500
		SER/KGP	0	442	442
		SWR/UBL	200	0	-200
		WR/DHD	200	0	-200
		TOTAL	**5300**	**849**	**-4451**

ANNEXURE II

Allocation sheet for supply of WTA items for the 2nd quarter i.e. July - Sept, 2015 on RWP/BELA.

S.NO.	DRAWING & DESCRIPTION	RLYS./PUs	QTY. PLANNED (JULY - SEPT, 2015)	Consignee	Remarks
1	BOX 'N' Wheels to Drg. No. W/WL-4764/R	CR	1000	PR	
		ER	400	JMP	
		Eco.R	100	VSKP	
		NR	500	JUDW	
		NCR	500	JHS	
		SR	200	CW/PER	
		SCR	200	GTPL	
		SER	200	KGP	
		SWR	200	UBL	
		WR	300	DHD	
		TOTAL	**3600**		