GOVERNMENT OF INDIA
MINISTRY OF RAILWAYS
RAILWAY BOARD

No. 2012/RSF/649/2/RP-I/RWF New Delhi, dt. 3 .05.12

The Chief Mechanical Engineer,
Rail Wheel Factory, Bangalore – 560 064.

The Controller of Stores,
All India Railways & P/Units.

Sub:- Minutes of the Quarterly WTA Meeting for the planning of items for the period I/2012-13 (April - June, 2012).

Minutes of quarterly WTA meeting for the period I/2012-13 (April - June, 2012) held with the representatives of RWF and Zonal Railways/PUs in Rail Bhawan, New Delhi on 13.04.12 has been uploaded on Indian Railway's website www.indianrailways.gov.in. To access the Minutes kindly click on **"Ministry of Railways. Then click on "Railway Board". Then click on "About Indian Railways"** Tab. Then click on **" Railway Board Directorates". Then click on "Stores"**. Then click on **"Conferences / Meetings"** to open the page containing the minutes of the meeting.

Please ensure that the statement of requirements of WTA items for the Quarter II/2012-13 (July - September, 12) should reach this office latest by 15.06.12 positively. The exact date and venue of the meeting would be advised later on.

(Hindi version will follow.)

Encl.:- As above.

(Sanjeev Misra)
Director, Railway Stores (F)
Railway Board.

Copy of the Minutes of the meeting together with allocation statement is forwarded for information and necessary action please.

1. The Chief Mechanical Engineers, All India Railways and Production Units.
2. The Comptroller & Auditor General of India, Room No.222, Rail Bhawan, New Delhi.
3. M/s Jessop & Co. Ltd., 21 & 22, Jessore Road, Kolkata – 700 028.
4. M/s Bharat Earth Movers Ltd., "BEML SOUDHA", 23/1, 4th Main, S.R. Nagar, Bangalore-560 027.
5. M/s Titagarh Wagons Ltd.,113, Park Street, Kolkata – 700 016.
6. M/s Bharat Heavy Electrical Ltd., (Transportation Business Deptt.), Integrated Office Complex, Lodhi Road, New Delhi-110 003.
7. M/s BESCO Ltd., Wagon Division, Baruipur Works, Railway Station, Baruipur, Eastern Railway, West Bengal.
8. AM(RS), AM(ME), Adv(L)/RS, EDRS(C), EDRS(P), EDME(Chg.), EDME(W), EDME (Tr.), EDEE(RS), DME(PU), DME(P)-1, DEE/G, DRS(W), DRS(M), DF(S)-1 and RS(WTA) Branches of Railway Board.
9. CWM, Eastern Railway, Kancharapara.

Minutes of Quarterly WTA meeting held on 13.04.2012 with representatives of Rail Wheel Factory, DSP/SAIL, Zonal Railways and Production Units for planning the requirement of WTA items for the Ist quarter, 2012-13 i.e. April-June,2012.

Present :- MM, AM/RS, AM/PU, AM/ME, CME & COS of RWF/Bengluru, ED & Directors of Stores directorate & Mechanical Directorate, COS/CMM of Zonal Railways & Production units, CME/CWE and SA Grade officers of Mechanical Department of Zonal Railways & Production units, GM/WAP, SAIL/DSP, No representative of WPO/Patna attended the meeting.

AM/RS while welcoming MM and representatives from Zonal Railway/Production units & SAIL, briefed MM on the important issues related with WTA items.

MM addressed the gathering and appreciated the performance of RWF & expected DSP/SAIL, who have been dependable partner of IR in our endeavor for development & production of large variety of WTA items in the country , to help improve availability of WTA items being supplied by them.

MM also advised SAIL to improve upon their manufacturing processes to reduce the percentage of process rejection and improve productivity.

To ensure timely & adequate availability of WTA items it is necessary that all concerned should anticipate & act well in time. Frequent & drastic changes in production programme should be avoided and for any change in production programme critical review of the availability of material including WTA items should be undertaken.

Important Issues

Submission of Indent

- Presentation was made by EDRS(P) for covering time schedule for submission of indent, buffer stock to be taken for WTA items, submission of review sheet and signing and forwarding authority for indent.

- Zonal Railway and Production units are not submitting their indents in time. Time schedule for submission of indents for 2013-14 was 31st July 2011. For 2014-15 due date is 31st July 2012. Zonal Railway/Production units should submit their indent in time. Policy circular in this regard was issued vide Board's letter No. 2000/RSF/649/RP-1/WAP dt. 14.1.2001. Instructions were reiterated vide this office letter No. 2001/RS(WTA)-149/Procuremnt calendar (WTA items) dt 6.12.11.
- Buffer stock for imported WTA items is to be taken as 6 months and for indigenous items is for 3 months. The list of Imported items has already been circulated vide Board's letter No. 2001/RS(WTA)-149/Procurement Calendar (WTA items) dt. 02.03.12.
- Contract Period for all WTA items is from 1st April to 31st March. It is noted that some Railways are indicating the Contract Period in their indents from November to October. This is to be rectified.

- Indents should be sent along with review statement indicating the buffer stock, EAC adopted for working the requirement together with EAC and consumption for the last three years as per specified Performa.

- Forwarding letters for the indents is required to be signed by the officer not below the rank of JAG officers

- Indents to Railway Board should be sent by Railway under a covering letter to be signed by a JA Grade officer & this letter must have the approval of COS.

SAIL/DSP

- Overall performance of SAIL/DSP for 2011-12 was highly unsatisfactorily. During the year 2006-07 and 2007-08, DSP had supplied about 66000 and 68000 wheels. But in 2011-12 DSP inspite of commitment of 67000 wheels & 12000 axles has supplied only 43180 wheels and 6431 axles i.e. 60% of their committed quantity of wheels as well as axles. SAIL/DSP was once again advised to improve their supply performance.

S – Profile Loco Wheel

- RDSO has issued instructions for complete switch over to S-Shaped BG Loco Wheels from straight plate type Loco Wheels. Though DSP has developed S-profile Loco Wheels but rate of supply of DSP is not as per the requirement of Railways, thus 100% switch over could not take place due to capacity and other constraints. DSP should communicate time-frame for complete switch over to S-type Loco Wheel.

RWF/Bela

- CAO/WP was spoken during the meeting and as per the indication given by him, the regular production will take place from June/July,2012 and planned quantity of 15000 nos. BOX 'N' wheels will be supplied during the year 2012-13. Accordingly following allotment is being made.

April, 12 to June, 12	1000
July,12 to Sept.,12	4000
Oct.,12 to Dec.,12	5000
Jan., 13 to March,13	5000

- These wheels will be required for producing wheelsets required by Wagon Builders located in Eastern Sector. BOX "N" wheels will be produced by RWF/Bela and Axles by Axle Factory being installed at NJP but there will be wheelsets pressing problem. AM/PU & AM/ME were requested to nominate Railway Workshop in Eastern Sector for wheel pressing till such time. Wheel pressing facilities are developed either at RWF/Bela or at proposed axle factory at NJP.

EMU WHEELS

- EMU wheels: RWF would be supplying 4000 cast wheels (ER-1000, CR-1000, WR-500, NR-500, SR-500 & SER-500) during this quarter and DSP would supply 3200 nos. forged wheels for use on EMU motor coaches. Shortfall of

EMU wheels if any would be met from import for which global tender has been issued. Trial of cast EMU wheels for both trailer and motor coaches is to be monitored closely & to be completed in time schedule.

BG Chg Wheels

- Consumption of BG coaching wheels has increased substantially in recent past. Increase in requirement arising out of changed maintenance schedule (IOH, POH) was expected to taper down. This has not taken place, Railways have projected requirement which is 35-40% higher than the average consumption of last 2-3 years. Railways were requested to look into this and reassess their requirement. The details of AAC & Indent details for 2012-13 & 2013-14 is to be sent to Railway Board. However, RWF should plan and remain prepared for supply of more than 50000 BG coaching wheels in 2012-13 to cater to increased demand. Production plan of RWF will be revised accordingly.

MG Chg Wheels

- RWF stated that in producing the MG coaching wheels their production is decreased. As the overall demand of wheels is in excess of production capacity of RWF, one time direct purchase (Import) of these wheels may be desirable. Hence is was decided that two years requirement of MG coaching wheels will be consolidated. Thus all Zonal Railways using MG coaching wheels should send their indents for meeting the requirement for the period ending upto 31.03.2016 to Railways Board early.

LHB Wheels

- AM/ME stated that wheel shelling problem needs to be controlled.
- Submission of indent as per laid down time schedule and guidelines was emphasized. Delay in submission & submission of multiple indents for the financial year 2012-13 by Northern Railway was not appreciated.
- Central Railway was requested to confirm that their requirement has been consolidated by Western Railway and indent submitted by Western Railway covers the requirement of Central Railway.

BOX "N" axles & BG Chg Axles

- ❖ AM/ME advised Railway Workshops to de-axle the condemned wheelsets and separate the useable axles for use.
- ❖ Kharagpur & Jhansi workshops are having condemned Box-N Wheelsets. Zonal Railway should co-ordinate with KGP & JHS workshops for their requirement of BOX "N" axles.
- ❖ Requirement of BG coaching axles given by Railways for maintenance needs appears to be high. In this regard, instructions issued by AM/PU to CMEs of all Zonal Railways vide letter No. 2010/M(PU)/1/48 dt. 17.3.11 for utilization of coach/wagon axles in zonal Railway was reiterated.
- ❖ The wheelsets should be handled in proper manner during POH/IOH to maximize axle life. Removal of condemned wheel discs from axles should be undertaken carefully to prevent any damage to axles.
- ❖ All wheelsets should be meticulously retrieved when condemned coaches/wagons are auctioned off. Under no circumstances, good axles/wheelsets should be offered as scrap, even to RWF.

Batch Criteria for Rejection for SAIL/DSP

- ❖ DSP/SAIL is to improve their stage inspection system. High rejections in SAIL/DSP cannot be ground for relaxing batch criteria of rejection. DSP/SAIL may request for a special meeting with AM/PU for discussing the issues involved.

The position regarding supplies made by RWF during the previous quarter i.e. January - March, 2012 was discussed. The same is tabulated as under:-

SUPPLIES DURING JANUARY - MARCH, 2012

No.	Item	Quantity Planned (Jan. - March, 2012)	Actual Supplies (Jan. - March, 2012)	Variation (+) excess (-) shortfall	Total Supplies from April – March, 2012
A	**LOOSE WHEELS**				
(i)	BOX 'N' Wheels W/WL-4764/R	7550	5985	1565	15237
(ii)	MG Chg. Wheels MG/T-0-1-004 (W/WL-770/R) (WAP-W-031)	539	133	406	934
(iii)	BG Chg. Wheels W/WL-1660/R	12550	8989	3561	38376
(iv)	BG Loco Wheels W/WL-4984/R	0	0	0	0
(v)	MG Loco Wheels W/WL-4955/R	0	0	0	0
(vi)	840 mm dia wheels for CONCOR	0	0	0	2220
(vii)	EMU/DMU Wheels to Drg. No. K-4004	0	0	0	0
(vii)	Wheels for BVZC Wagons to Drg. No. W/WL-4747	0	0	0	0
	TOTAL WHEELS	**20639**	**15107**	**5532**	**56767**
B	**LOOSE AXLES**				
(i)	Nos.	7767	6827	-940	23540
(ii)	Equated Box 'N' Units	9721	8682	-1039	28996
C	**WHEELSETS**				
(i)	16T BG Chg. Wheelsets	1242	1254	-12	1655
(ii)	Wheelsets for BCN	31	0	31	169
(iii)	BOX 'N' W/sets include Wagon Builders & BLC Wagons	14570	17910	-3340	69118
(iv)	EMU W/sets for Trailer Coaches	0	0	0	0
	TOTALWHEELSETS	**15843**	**19164**	**-3321**	**70942**

The detailed supply position (Railway wise/Consignee wise) is given in the enclosed Annexure-I.

The item-wise planning for April - June, 2012 is shown in Annexure - II.

ANNEXURE - I

Position regarding quantities planned vis a - vis actual supplies made by RWF/Bangalore during the IVth Quarter (January - March, 2012).

S.NOS.	DRAWING & DESCRIPTION	RLY./CONSIGNEE	QTY. PLANNED (JAN. - MAR.,12)	QTY. SUPPLIED (JAN. - MAR.,12)	VARIATION (+) EXCESS (-) SHORTFALL
	WHEELS				
1	Wheel disc. BOX 'N' Type to Drg. No. W/WL-4764/R (WAP/SK/M-155)	CR/PR	100	123	23
		ER/JMP/HLR/LLH	1200	702	-498
		NR/JUDW/ASR	500	524	24
		NCR/JHS	2000	850	-1150
		NFR/NBQ	400	457	57
		NWR/AII	300	267	-33
		SCR/RYPS	1400	1414	14
		SECR/RWSS	1000	1013	13
		SWR/UBL	50	0	-50
		WR/DHD	600	635	35
		Total	**7550**	**5985**	**-1565**
2	BG Chg. Wheels to Drg. No.W/WL-1660/R	CR/MTN	600	603	3
		ER/LLH/HLR	1200	981	-219
		Eco.R/MCS	600	435	-165
		NR/AMV	800	610	-190
		NER/GKP	500	279	-221
		NFR/NBQ	400	382	-18
		NWR/AII/JU	600	501	-99
		SR/CW/PER/ LW/PER	1300	576	-724
		SCR/TPTY/LGD	1000	725	-275
		SER/KGP	500	356	-144
		SECR/RWSS	150	38	-112
		SWR/UBL	500	192	-308
		SWR/UBL(For BVZI)	300	0	-300
		WR/PL (BEML A/C)	500	339	-161
		WCR/BPL	300	314	14
		ICF	2200	1764	-436
		RCF	1100	894	-206
		Total	**12550**	**8989**	**-3561**
3	MG Coaching Wheels to RDSO's Drg. No.CG-K 6099 (WAP-W-031)	NER/IZN	300	133	-167
		NWR/BKN	136	0	-136
		WR/BVP	75	0	-75
		RCF	28	0	-28
		Total	**539**	**133**	**-406**
	TOTAL WHEELS		**20639**	**15107**	**-5532**
	AXLES				
1	BG DSL Loco aaxle to Drg. No.W/WL-4973/R	SR/AJJ	8	0	-8
		Total	**8**	**0**	**-8**
2	Axle for WDG-2 A (Axle RT (with light wt. 5002 FZ) to Drg. No. TPL-5868 Alt 'b' part No.11231622	DMW	300	234	-66
		Total	**300**	**234**	**-66**
3	Axle rough turned for WAP-4 loco to	CLW	150	150	0

	for WAP-4 loco to Drg. No.03/2/11/55 Alt. 1	**Total**	**150**	**150**	**0**
4	Axle rough for WDS-6 to Drg. No. TPL-2585	DLW	50	31	-19
		Total	**50**	**31**	**-19**
5	Axle driving rough turned for WDM-2C & WDM-3A Locos to Drg. No.D/WL-5058/R Alt. NIL	DMW	230	225	-5
		Total	**230**	**225**	**-5**
6	Axles for WAG-9 & WAP-7 (Rough machined) to CLW's Drg. No.1209-01-011-002	CLW	200	185	-15
		CR/BSL	30	28	-2
		SCR/LGD	6	6	0
		Total	**236**	**219**	**-17**
7	Axle (3 phase) for WAP-5 Loco to CLW's Drg. No. 1210-01-311-025	CLW	0	33	33
		Total	**0**	**33**	**33**
8	Axle rough GM loco to EMD Pt. No.40077315 (Geared) & DLW Part No.17230019	SWR/	10	10	0
		Total	**10**	**10**	**0**
9	Axle rough machined for WDG-2 & WAG-7 to DRg. No.06/2/11/2	ER/KPA	19	7	-12
		SCR/TPTY	10	0	-10
		CLW	300	300	0
		BHEL	120	99	-21
		Total	**449**	**406**	**-43**
10	Axle rough for WDG-4 & WDP-4 to EMS-804 to Drg. No. 5061/R	DLW	420	419	-1
		DLW (RWF-A-194)	0	6	6
		Total	**420**	**425**	**5**
11	Axle rough machined for TAO-659 Hitachi type wheelset to Drg. No. SKEL-4516	CR/BSL	50	63	13
		ER/KPA	50	45	-5
		NR/GZB	50	40	-10
		SCR/ELS/BZA	50	53	3
		WR/DHD	25	20	-5
		Total	**225**	**221**	**-4**
	TOTAL AXLES (1) TO (11) IN NOS.		**2078**	**1954**	**-124**

	TOTAL AXLES IN EQUATED NOS. (X by 1.9)=		**3948**	**3713**	**-236**
12	BG EMU Motor Coach Axles to Drg. No.DC/EMU-M-0-1-005	CR/MTN	40	39	-1
		Total	**40**	**39**	**-1**
13	Axle for AC Motor Coach to Drg. No. EMU/MC-1-025	ER/HLR	18	38	20
		Total	**18**	**38**	**20**
14	EMU Motor Coach Axles to Drg. No.AC/DC-EMU/B-02-002 Alt. A/2 item 1 (WAP's Drg. No. WAP-A-087)	ICF	250	188	-62
		JESSOP/KPA	12	12	0
		BHEL/CB	12	12	0
		BESCO/KPA	8	8	0
		Total	**282**	**220**	**-62**
15	Axle for MEMU/DMC to Drg. No. EMU/M-0-1-025 Alt. a	RCF	50	50	0
		SCR/LGD	6	0	-6
		Total	**56**	**50**	**-6**
16	Axle rough turned for Motor Coach to Drg. No. MRB/DMC-0-2-004 COL.1 Alt. Nil	ICF	25	137	112
		Total	**25**	**137**	**112**
	TOTAL EMU AXLES IN NOS.		**421**	**484**	**63**
	TOTAL EMU AXLES IN EQUATED NOS. (X by 1.2)=		**505**	**581**	**75.6**
17	BG EMU Axle to Drg. No. W/WL-4784/R	SR/CW/PER	20	20	0
		Total	**20**	**20**	**0**
18	EMU Axles for Trailor Coaches to Drg. No. AC/DC/EMU/02/204-001 00/RWF-A-157	JESSOP/KPA	24	37	13
		BHEL/CB	24	27	3
		BESCO/KPA	16	22	6
		ICF	300	346	46
		SR/CW/PER/TBM	40	64	24
		SCR/LGD	10	10	0
		Total	**414**	**506**	**92**
19	BG MEMU TC Axles to Drg. No. WTAC3-0-2-303 Alt.F	RCF	300	325	25
		SCR/BZA	4	0	-4
		Total	**304**	**325**	**21**
20	Axle for YDM-4 Loco to Drg. No. D/WL-4984	NER/IZN	15	0	-15
		NFR/NBQ	70	0	-70
		Total	**85**	**0**	**-85**

21	Axles for BOX'N' to Drg. No.W/WL-4901/R (WD-89025/SL-2)	CR/PR	25	39	14
		NR/JUDW	60	60	0
		NFR/NBQ	50	30	-20
		NWR/AII	10	0	-10
		SR/CW/PER	50	37	-13
		SECR/RWSS	50	30	-20
		WCR/KTT	90	78	-12
		Total	**335**	**274**	**-61**
22	MG ICF Axles sto Drg. No. MG/T-0-2-023 Alt. Nil or latest	NWR/BKN	100	0	-100
		Total	**100**	**0**	**-100**
23	MG ICF Axles to Drg. No. MG/T-02-017 Alt. Nil or latest	NER/IZN	60	0	-60
		WR/BVP	30	0	-30
		Total	**90**	**0**	**-90**
24	Axles for LHB coaches to Drg. No.LW 021049	RCF/KXH	1000	671	-329
		ER/LLH	30	52	22
		Eco.R/MCS	30	0	-30
		NR/JUDW	40	40	0
		Total	**1100**	**763**	**-337**
25	BG Coaching Axles to Drg. No.WTAC-3-02-303	CR/MTN	100	56	-44
		ER/LLH	100	100	0
		NR/AMV	200	152	-48
		NR/ASR(For BVZI)	150	140	-10
		NER/GKP	150	161	11
		NFR/NBQ	50	43	-7
		SR/CW/PER/GOC	300	253	-47
		SCR/LGD	110	84	-26
		SER/KGP	60	62	2
		SWR/UBL/AP	150	50	-100
		SWR/UBL(For BVZI)	150	96	-54
		ICF	800	804	4
		RCF	500	500	0
		Total	**2820**	**2501**	**-319**
	TOTAL AXLES S.NOS. 17 to 25 IN NOS.		**5268**	**4389**	**-879**
	GRAND TOTAL AXLES IN NOS.=		**7767**	**6827**	**-940**
	GRAND TOTAL AXLES IN EQUATED UNITS =		**9721**	**8682**	**-1039**
	WHEELSETS				

1	16T BG CHG.Wheelsets	NFR/NBQ	150	150	0
		WR/PL	292	294	2
		BEML	800	810	10
		Total	**1242**	**1254**	**12**
2	BOX 'N' Wheelsets	Wagon Builders	14000	17808	3808
		ECR/MGS/DHN	200	0	-200
		NFR/	0	32	32
		Total	**14200**	**17840**	**3640**
3	Wheelsets for Cast Steel Bogie of BLC Wagon to Drg. No. CONTR-9404-S/12	ER/JMP	100	0	-100
		NR/JUDW	200	70	-130
		WCR/KTT	70	0	-70
		Total	**370**	**70**	**-300**
4	Wheelsets for BCN wagons	NFR/NBQ	31	0	-31
		Total	**31**	**0**	**-31**
	TOTAL WHEELSETS		**15843**	**19164**	**3321**

				ANNEXURE - II	
Allocation sheet for supply of WTA items for the Ist quarter i.e. April - June, 2012 on RWF/Bangalore.					
S.NOS.	**DRAWING & DESCRIPTION**	**RLYS./PUs**	**QTY. PLANNED (APRIL - JUNE, 2012**	**Consignee**	**Remarks**
	WHEELS				
1	Wheel disc. BOX 'N' Type to Drg. No. W/WL-4764/R (WAP/SK/M-155)	CR	175	PR	
		ER	800	JMP	
		NR	700	JUDW	
		NCR	1400	JHS	
		NFR	300	NBQ	
		NWR	200	AII	
		SR	500	CW/PER	
		SCR	1100	RYPS	
		SECR	350	RWSS	
		SWR	100	UBL	
		WR	250	DHD	
		Total	**5875**		
2	BG Chg. Wheels to Drg. No.W/WL-1660/R	CR	600	MTN	
		ER	900	LLH	
		Eco.R	400	MCS	
		NR	1100	400-JUDW 350-ASR 350-AMV	
		NER	400	GKP	
		NFR	400	300-NBQ 100-DBRT	
		NWR	600	AII	
		SR	900	400-CW/PER 200-LW/PER 300-GOC	
		SCR	1100	600-LGD 500-TPTY	
		SER	1100	KGP	
		SECR	120	RWSS	
		SWR	500	UBL	
			300	UBL	**For BVZI**
		WR	400	300-PL 100-BVP	
			750	CWM/PL	
		WCR	400	BPL	
		ICF	2400		
		RCF	1300		
		Total	**13670**		
3	840 dia wheel for CONCOR for BLC wagon	NR	300	JUDW	
		NCR	200	JHS	
		SR	50	CW/PER	
		SCR	50	RYPS	
		WR	100	DHD	
		Total	**700**		
4	EMU/DEMU Wheels to Drg. No. K-4004	CR	1000	MTN	
		ER	1000	HLR	

		NR	500	GZB	
		SR	500	CW/PER	
		SER	500	KGP	
		WR	500	100-DHD 400-PL	
		Total	**4000**		
	TOTAL WHEELS		**24245**		
	AXLES				
1	BG DSL Loco axle to Drg. No.W/WL-4973/R (WAP/SK/MA-245)	ER	4	KPA	
		SR	10	LW/PER	
		Total	**14**		
2	Axle for WDG-2 A (Axle RT (with light wt. 5002 FZ) to Drg. No. TPL-5868 Alt. 'b' part No. 11231622	CR	60	PR	
		NR	80	CB	
		NER	16	GKP	
		SCR	10	TPTY	
		DLW	105		
		DMW	250		
		Total	**521**		
3	Axle rough turned for WAP-4 Loco to Drg. No.03/2/11/55	CLW	72		
		Total	**72**		
4	Axle driving rough turned for WDM-2C Locos to Drg. No. D/WL-5058/R Alt. NIL	DMW	150		
		NER	10	GKP	
		Total	**160**		
5	Axle rough machined for WDG-2 & WAG-7 to Drg. No.06/2/11/2	ER	11	KPA	
		NR	20	LDH	
		SER	30	KGP	
		WR	6	DHD	
		CLW	300		
		Total	**367**		
6	Axle rugh for WDS-6 to Drg. No. TPL-2585	DLW	120		
		Total	**120**		
7	Axles for WAG-9 & WAP-7 (Rough machined) to CLW's Drg. No. 1209-01-011-002 Alt.	CLW	240		
		CR	24	BSL	
		ER	40	KPA	
		SCR	6	ELS/LGD	
		Total	**310**		
8	Axle rough GM Loco to EMD Pt. No. 40077315 (Geared) & DLW Part No. 17230019	CR	6	BSL	
		SCR	6	TPTY	
		SWR	25	10-AP 15-UBL	

		Total	**37**		
9	Axle (3 phase) for WAP-5 Loco to CLW Drg. No.1210-01-311-025	CR	8	BSL	
		Total	**8**		
10	Axle rough for WDG-4 & WDP-4 to EMS-804 Drg. No.D/WL-5061/R	DLW	500		
		WR	36	DHD	
		Total	**536**		
11	Axle driving rough machined for WDG -3A loco to Drg. No. TPL-5005 Alt.'d' latest	NFR	30	NBQ	
		Total	**30**		
12	Axle rough GM loco to EMD Pt. No. 40076350 & DLW Part No. 17230011	SCR	6	TPTY	
		Total	**6**		
13	Axle rough machined for TAO-659 Hitachi type wheelset to Drg. No. SKEL-4516	CR	200	BSL	
		ER	26	KPA	
		NR	120	GZB	
		SCR	120	RYPS	
		SER	30	KGP	
		WR	25	DHD	
		Total	**521**		
	TOTAL AXLES (1) TO (13) IN NOS.		**2702**		
	TOTAL AXLES IN EQUATED NOS. (X by 1.9)=		**5134**		
14	BG EMU MTR Coach Axles to Drg. No. DC/EMU-M-0-1-005	CR	50	MTN	
		NR	20	GZB	
		SER	15	KGP	
		Total	**85**		
15	EMU Axles for Motor Coaches to Drg. No. AC/DC/EMU/B-02-002 Alt. A/2 item 1 (WAP-A-087)	ICF	150		
		SR	40	CW/PER	
		JESSOP	12	KPA	
		BESCO	8	KPA	
		BHEL	12	CB	
		Total	**222**		
16	Axle for MEMU/DMC to Drg. No.EMU/M-0-1-025 Alt. a	RCF	50		
		SCR	10	LGD	
		Total	**60**		

	TOTAL EMU AXLES IN NOS.		**367**		
	TOTAL EMU AXLES IN EQUATED NOS. (X by 1.2)=		**440**		
17	EMU Axles for Trailor Coaches to Drg. No. AC/DC/EMU/02/204-001 00/RWF-A-157	JESSOP	24	KPA	
		BESCO	16	KPA	
		BHEL	24	CB	
		ICF	300		
		SCR	14	LGD	
		Total	**378**		
18	BG MEMU TC Axles to Drg. No. WTAC3-0-2-303 Alt.F	RCF	250		
		Total	**250**		
19	D/WL-4984 YDM-4 Loco	NER	15	IZN	
		NFR	70	NBQ	
		Total	**85**		
20	MG ICF Axles to Drg. No. MG/T-0-2-023 Alt. Nil or	NWR	98	BKN	
		Total	**98**		
21	MG ICF Axles to Drg. No. MG/T-02-017 Alt. Nil or latest	NER	60	IZN	
		NFR	14	NBQ	
		WR	30	BVP	
		Total	**104**		
22	Axles for LHB Coaches to Drg. No.LW 021049	RCF	1720	KXH	
		ER	60	LLH	
		Eco.R	30	MCS	
		NR	70	JUDW	
		WR	50	PL	
		Total	**1930**		
23	16 T BG Coaching Axles to Drg. No. CG-K 6015	ER	150	LLH	
		NR	300	ASR	
		NER	150	GKP	
		NFR	50	DBRT	
		NWR	150	75-AII 75-JU	
		SR	200	100-CW/PER 50-GOC 50-LW/PER	
		SCR	200	100-TPTY 100-LGD	

		SER	100	KGP	
		SECR	18	RWSS	
		SWR	200	100-UBL	
	WHEELSETS				
1	16T BG Coaching W/sets	BEML	300		**Will be sent to Hubli for machining.**
		Total	**300**		
2	BOX 'N' Wheelsets	Wagon Builders	12500		**Consignee to be advised by DRS(W)**
		ECR	175	MGS	
		NFR	275	NBQ	
		Total	**12950**		
3	Wheelsets for Cast Steel Bogie of BLC Wagon to Drg. No.CONTR-9404-S/12 Alt.3	NR	100	JUDW	
		NCR	100	JHS	
		SCR	24	RYPS	
		WR	70	DHD	
		WCR	110	KTT	
		Total	**404**		
	TOTAL WHEELSETS		**13654**		

Please issue fair
Shashi

GOVERNMENT OF INDIA
MINISTRY OF RAILWAYS
(RAILWAY BOARD)

SNo 29

No.2012/RSF/649/2/MTC

New Delhi, dated 20.04.12

Chief Mechanical Engineer,
Rail Wheel Factory,
Bangalore.

Sub:- Additional allocation of 125 nos. Axle rough machined for WDG-2 & WAG-7 locos to Drg. No.06/2/11/2 for M/s BHEL & 2000 nos. Wheelsets for Cast Steel Bogie of BLC wagon to Drg. No. CONTR-9404-S/12 Alt.3 for CONCOR for the 1st quarter (i.e.April - June, 2012) .

Ref:- Board's letter No. 2012/RSF/649/2/RP-1/RWF dt.16.4.12.

Please refer to the above. The additional allocation of 125 nos. Axle rough machined for WDG-2 & WAG-7 locos to Drg. No.06/2/11/2 for M/s BHEL & 2000 nos. Wheelsets for Cast Steel Bogie of BLC wagon to Drg. No. CONTR-9404-S/12 Alt.3 for CONCOR for the 1st quarter (i.e.April - June, 2012) is revised as under:-

Item	Rlys/Pus	Qty. planned for 1st qtr.	Additional Qty.	Revised Qty.	Consignee
Axle rough machined for WDG-2 & WAG-7 locos to Drg. No. 06/2/11/2	BHEL	0	125	125	JHS
Wheelsets for Cast Steel Bogie of BLC wagon to Drg. No. CONTR-9404-S/12 Alt. 3	CONCOR	0	2000	2000	1000-GOC 1000-JMP

The total quantity of above axles may be read as " 492 nos." instead of " 367 nos." and wheelsets may be read as "2404 nos". instead of "404 nos." for the period 1st/2012-13 (i.e. April - June, 12).

(Sanjeev Misra)
Director Railway Stores (F)
Railway Board

रेल मंत्रालय
Ministry of Railways
रेलवे बोर्ड / Railway Board
अनुलग्नक सहित जारी
Issued with Enclosure
हस्ताक्षर
Signature
जारी की तिथि
Date of Issue

Copy to:

1. The Chief Mechanical Engineer, Eastern, NC & Southern Railways.
2. The Controller of Stores, Eastern, NC & Southern Railways.
3. The Chief Workshop Manager, Eastern Railway, Jamalpur.
4. The Chief Workshop Manager, Southern Railway, Golden Rock, Tiruchirrapalli.
5. M/s Bharat Heavy Electrical Ltd, (Transportation Buisness Deptt.), Integrated Office Complex, Lodhi Road, New Delhi-110 003.
6. M/s Container Corporation of India Ltd., CONCOR Bhawan, C-3, Mathura Road, New Delhi-110076 w.r.t. their letter No. CON/T/Wheel-5400/356/1178 dt.9.3.12.

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n/c

GOVERNMENT OF INDIA
MINISTRY OF RAILWAYS
RAILWAY BOARD

No. 2012/RSF/649/2/RP-I/DSP New Delhi, dt 3.05.12

.. M/s Steel Authority of India Ltd.,
Central Marketing Organisation,
S&RM Division,
Ispat Bhawan,
40-Jawahar Lal Nehru Marg,
Kolkata – 700 071.

2 The Controller of Stores,
All India Railways & P/Units.

Sub:- Minutes of the Quarterly WTA Meeting for the planning of WTA items for the period I/2012-13 (April - June, 2012).

Minutes of quarterly WTA meeting for the period I/2012-13 (April - June, 2012) held with the representatives of DSP in Rail Bhawan, New Delhi on 13.04.12 has been uploaded on Indian Railway's website www.indianrailways.gov.in. To access the Minutes kindly click on **"Ministry of Railways. Then click on "Railway Board". Then click on "About Indian Railways"** Tab. Then click on **" Railway Board Directorates". Then click on "Stores"**. Then click on **"Conferences / Meetings"** to open the page containing the minutes of the meeting.

Please ensure that the statement of requirements of WTA items for the Quarter II/2012-13 (July - September, 2012) should reach this office latest by 15.06.12 positively. The exact date and venue of the meeting would be advised later on.

(Hindi version will follow.)

(Sanjeev Misra)
Director, Railway Stores (F)
Railway Board.

Copy to:

1. The Chief Mechanical Engineers, All Indian Railways/Production Units.
2. The Comptroller & Auditor General of India, Room No.222, Rail Bhawan, New Delhi.
3. GM (BBM & WAP), M/s SAIL/DSP, Durgapur – 713203.
4. The DGM I/C, WAP, M/s SAIL/DSP, Durgapur – 713203.
5. The Chief Marketing Manager, M/s SAIL, Commercial Directorate, 13th Floor, Hindustan Times Building, 10-20 K.G. Marg, New Delhi.
6. Shri Vinay Kumar, Dy.GM, M/s SAIL/DSP, SCOPE MINAR (20th floor), North Block, Laxmi Nagar District Centre, Delhi – 110 092.
7. GM(I), M/s RITES (ER), Quality Assurance Division, Central Station Building (Metro), 56, CR Avenue, 3rd Floor, Kolkata – 700 012.
8. S.I.E(M) Incharge, Inspection Wing, M/s RITES c/o DSP, Durgapur-713203.
9. M/s Jessop & Co. Ltd., 21 & 22, Jessore Road, Kolkata – 700 028.
10. M/s Titagarh Wagons Ltd., 113, Park Street, Kolkata – 700 016.
11. M/s Bharat Heavy Electrical Ltd., (Transportation Business Deptt.), Integrated Office Complex, Lodhi Road, New Delhi-110 003
12. M/s BESCO Ltd., Wagon Division, Baruipur Works, Railway Station, Baruipur, Eastern Railway, West Bengal.
13. AM/RS, AM/ME, AM/PU, Adv(L)RS, EDRS(P), EDRS (C), EDME(W), EDEE(RS), DME(PU), DME(P)-I, DRS(W), DRS(M) & RS(WTA) Branch.

Minutes of Quarterly WTA meeting held on 13.04.2012 with representatives of Rail Wheel Factory, DSP/SAIL, Zonal Railways and Production Units for planning the requirement of WTA items for the Ist quarter, 2012-13 i.e. April-June,2012.

Present :- MM, AM/RS, AM/PU, AM/ME, CME & COS of RWF/Bengluru, ED & Directors of Stores directorate & Mechanical Directorate, COS/CMM of Zonal Railways & Production units, CME/CWE and SA Grade officers of Mechanical Department of Zonal Railways & Production units, GM/WAP, SAIL/DSP, No representative of WPO/Patna attended the meeting.

AM/RS while welcoming MM and representatives from Zonal Railway/Production units & SAIL, briefed MM on the important issues related with WTA items.

MM addressed the gathering and appreciated the performance of RWF & expected DSP/SAIL, who have been dependable partner of IR in our endeavor for development & production of large variety of WTA items in the country , to help improve availability of WTA items being supplied by them.

MM also advised SAIL to improve upon their manufacturing processes to reduce the percentage of process rejection and improve productivity.

To ensure timely & adequate availability of WTA items it is necessary that all concerned should anticipate & act well in time. Frequent & drastic changes in production programme should be avoided and for any change in production programme critical review of the availability of material including WTA items should be undertaken.

Important Issues

Submission of Indent

- Presentation was made by EDRS(P) for covering time schedule for submission of indent, buffer stock to be taken for WTA items, submission of review sheet and signing and forwarding authority for indent.

- Zonal Railway and Production units are not submitting their indents in time. Time schedule for submission of indents for 2013-14 was 31st July 2011. For 2014-15 due date is 31st July 2012. Zonal Railway/Production units should submit their indent in time. Policy circular in this regard was issued vide Board's letter No. 2000/RSF/649/RP-1/WAP dt. 14.1.2001. Instructions were reiterated vide this office letter No. 2001/RS(WTA)-149/Procuremnt calendar (WTA items) dt 6.12.11.
- Buffer stock for imported WTA items is to be taken as 6 months and for indigenous items is for 3 months. The list of Imported items has already been circulated vide Board's letter No. 2001/RS(WTA)-149/Procurement Calendar (WTA items) dt. 02.03.12.
- Contract Period for all WTA items is from 1st April to 31st March. It is noted that some Railways are indicating the Contract Period in their indents from November to October. This is to be rectified.

- Indents should be sent along with review statement indicating the buffer stock, EAC adopted for working the requirement together with EAC and consumption for the last three years as per specified Performa.

- Forwarding letters for the indents is required to be signed by the officer not below the rank of JAG officers

- Indents to Railway Board should be sent by Railway under a covering letter to be signed by a JA Grade officer & this letter must have the approval of COS.

SAIL/DSP

- Overall performance of SAIL/DSP for 2011-12 was highly unsatisfactorily. During the year 2006-07 and 2007-08, DSP had supplied about 66000 and 68000 wheels. But in 2011-12 DSP inspite of commitment of 67000 wheels & 12000 axles has supplied only 43180 wheels and 6431 axles i.e. 60% of their committed quantity of wheels as well as axles. SAIL/DSP was once again advised to improve their supply performance.

S – Profile Loco Wheel

- RDSO has issued instructions for complete switch over to S-Shaped BG Loco Wheels from straight plate type Loco Wheels. Though DSP has developed S-profile Loco Wheels but rate of supply of DSP is not as per the requirement of Railways, thus 100% switch over could not take place due to capacity and other constraints. DSP should communicate time-frame for complete switch over to S-type Loco Wheel.

RWF/Bela

- CAO/WP was spoken during the meeting and as per the indication given by him, the regular production will take place from June/July,2012 and planned quantity of 15000 nos. BOX 'N' wheels will be supplied during the year 2012-13. Accordingly following allotment is being made.

April, 12 to June, 12	1000
July,12 to Sept.,12	4000
Oct.,12 to Dec.,12	5000
Jan., 13 to March,13	5000

- These wheels will be required for producing wheelsets required by Wagon Builders located in Eastern Sector. BOX "N" wheels will be produced by RWF/Bela and Axles by Axle Factory being installed at NJP but there will be wheelsets pressing problem. AM/PU & AM/ME were requested to nominate Railway Workshop in Eastern Sector for wheel pressing till such time. Wheel pressing facilities are developed either at RWF/Bela or at proposed axle factory at NJP.

EMU WHEELS

- EMU wheels: RWF would be supplying 4000 cast wheels (ER-1000, CR-1000, WR-500, NR-500, SR-500 & SER-500) during this quarter and DSP would supply 3200 nos. forged wheels for use on EMU motor coaches. Shortfall of

EMU wheels if any would be met from import for which global tender has been issued. Trial of cast EMU wheels for both trailer and motor coaches is to be monitored closely & to be completed in time schedule.

BG Chg Wheels

- Consumption of BG coaching wheels has increased substantially in recent past. Increase in requirement arising out of changed maintenance schedule (IOH, POH) was expected to taper down. This has not taken place, Railways have projected requirement which is 35-40% higher than the average consumption of last 2-3 years. Railways were requested to look into this and reassess their requirement. The details of AAC & Indent details for 2012-13 & 2013-14 is to be sent to Railway Board. However, RWF should plan and remain prepared for supply of more than 50000 BG coaching wheels in 2012-13 to cater to increased demand. Production plan of RWF will be revised accordingly.

MG Chg Wheels

- RWF stated that in producing the MG coaching wheels their production is decreased. As the overall demand of wheels is in excess of production capacity of RWF, one time direct purchase (Import) of these wheels may be desirable. Hence is was decided that two years requirement of MG coaching wheels will be consolidated. Thus all Zonal Railways using MG coaching wheels should send their indents for meeting the requirement for the period ending upto 31.03.2016 to Railways Board early.

LHB Wheels

- AM/ME stated that wheel shelling problem needs to be controlled.
- Submission of indent as per laid down time schedule and guidelines was emphasized. Delay in submission & submission of multiple indents for the financial year 2012-13 by Northern Railway was not appreciated.
- Central Railway was requested to confirm that their requirement has been consolidated by Western Railway and indent submitted by Western Railway covers the requirement of Central Railway.

BOX "N" axles & BG Chg Axles

- ❖ AM/ME advised Railway Workshops to de-axle the condemned wheelsets and separate the useable axles for use.
- ❖ Kharagpur & Jhansi workshops are having condemned Box-N Wheelsets. Zonal Railway should co-ordinate with KGP & JHS workshops for their requirement of BOX "N" axles.
- ❖ Requirement of BG coaching axles given by Railways for maintenance needs appears to be high. In this regard, instructions issued by AM/PU to CMEs of all Zonal Railways vide letter No. 2010/M(PU)/1/48 dt. 17.3.11 for utilization of coach/wagon axles in zonal Railway was reiterated.
- ❖ The wheelsets should be handled in proper manner during POH/IOH to maximize axle life. Removal of condemned wheel discs from axles should be undertaken carefully to prevent any damage to axles.
- ❖ All wheelsets should be meticulously retrieved when condemned coaches/wagons are auctioned off. Under no circumstances, good axles/wheelsets should be offered as scrap, even to RWF.

Batch Criteria for Rejection for SAIL/DSP

- ❖ DSP/SAIL is to improve their stage inspection system. High rejections in SAIL/DSP cannot be ground for relaxing batch criteria of rejection. DSP/SAIL may request for a special meeting with AM/PU for discussing the issues involved.

The position regarding supplies made by M/s SAIL/DSP during the previous quarter i.e. January - March, 2012 was discussed. The same is tabulated as under:-

SUPPLIES DURING JANUARY - MARCH, 2012

S.Nos.	Item	Quantity Planned (Jan. - March, 2012)	Actual Supplies (Jan. – March, 2012)	Variation (+) excess (-) shortfall	Total Supplies from April, – March, 2012
A	**ASSEMBLED WHEELSETS**				
(i)	16T BG Coaching Wheelsets	300	41	-259	589
B	**LOOSE WHEELS**				
(i)	BG Chg. Wheels W/WL-1660/R	5100	3639	-1461	18274
(ii)	BG Loco Wheels W/WL-4948/R	5500	3830	-1670	14691
(iii)	BG Loco Wheels "S" Shaped	3487	1566	-1921	6596
(iv)	MG Loco Wheels W/WL-4955/R	500	211	-289	843
(v)	EMU/DEMU Wheels to Drg. No.K-4004	3106	533	-2573	1598
	TOTAL WHEELS	**17693**	**9779**	**-7914**	**42002**
C	**LOOSE AXLES**				
(i)	16T BG Coaching Axles WTAC-3-02-303	2696	1587	-1109	5842
(ii)	Axles forgings (heat treated and tempered but without machining)	0	0	0	0
	TOTAL AXLES	2696	1587	-1109	5842

The detailed supply position (Railway wise/Consignee wise) is given in the enclosed Annexure-I.

The item-wise planning for April - June, 2012 is shown in Annexure - II.

				ANNEXURE - I	
Position regarding quantities planned vis a - vis actual supplies made by M/s SAIL/DSP during the IVth Quarter (January - March, 2012).					
S.NOS.	**DRAWING & DESCRIPTION**	**RLY./CONSIGNEE**	**QTY. PLANNED (JAN. - MARCH, 12)**	**QTY. SUPPLIED (JAN. - MARCH, 12)**	**VARIATION (+) EXCESS (-) SHORTFALL**
	AXLES				
1	BG Chg. Axles to Drg. No. WTAC-3-02-303	ER/LLH	300	286	-14
		Eco.R/MCS	110	96	-14
		NR/AMV/JUDW/ASR	350	170	-180
		NER/GKP	98	72	-26
		NFR/DBRT	50	0	-50
		NWR/AII/JU	168	128	-40
		SCR/TPTY	55	0	-55
		WCR/BPL	165	93	-72
		ICF	900	251	-649
		RCF	500	491	-9
		TOTAL	**2696**	**1587**	**-1109**
	TOTAL AXLES		**2696**	**1587**	**-1109**
	WHEELS				
1	BG Chg. Wheels to Drg. No.W/WL-1660/R	CR/MTN	100	92	-8
		ER/LLH	300	282	-18
		Eco.R/MCS	200	133	-67
		NR/JUDW/AMV	400	302	-98
		NER/GKP	300	265	-35
		NFR/DBRT	300	300	0
		NWR/JU/AII	300	205	-95
		SR/GOC	500	422	-78
		SCR/LGD/TPTY	400	250	-150
		SER/KGP	300	198	-102
		SWR/MYSS	200	0	-200
		WR/PL	300	91	-209
		WCR/BPL	300	162	-138
		ICF	800	537	-263
		RCF	400	400	0
		TOTAL	**5100**	**3639**	**-1461**
2	BG Loco Wheels /DSL Mono Block Rough machined WDM2, WDM3 and WAG5 to Drg. No. D/WL-4948/R	CR/BSL/PR	700	502	-198
		ER/KPA	700	693	-7
		NR/CB/ASR	650	450	-200
		NCR/CNB	100	100	0
		NWR/AII	150	143	-7
		SR/GOC/LW/PER	600	581	-19
		SCR/GTPL/TPTY	300	0	-300
		SECR/RWSS	100	99	-1
		SWR/AP	60	0	-60
		WR/DHD	400	389	-11
		CLW	900	513	-387
		DMW	600	190	-410
		BHEL/JHS	240	170	-70
		TOTAL	**5500**	**3830**	**-1670**

3	BG Loco Wheels "S" Shaped to Drg. No. D/WL-5060/R	CR/BSL/PR	300	30	-270
		ER/JMP	300	51	-249
		NR/CB	200	72	-128
		SR/LW/PER	200	0	-200
		WR/DHD	200	105	-95
		CLW	300	0	-300
		DLW	300	111	-189
		DMW	400	249	-151
		TOTAL	**2200**	**618**	**-1582**
4	BG Loco Wheels "S" Shaped to DLW's Drg. No. 17230251 "C"	NWR/AII	75	28	-47
		SCR/TPTY	92	58	-34
		SWR/UBL/MYSS	400	249	-151
		DLW	720	613	-107
		TOTAL	**1287**	**948**	**-339**
5	MG Loco Wheels to Drg. No.W/WL-4955/R	NER/IZN	200	105	-95
		NFR/NBQ	50	0	-50
		NWR/AII	60	53	-7
		SR/GOC	90	0	-90
		WR/SBI	100	53	-47
		TOTAL	**500**	**211**	**-289**
6	EMU/DEMU Wheels to Drg. No.K-4004	CR/MTN	300	163	-137
		ER/HLR	200	0	-200
		NR/GZB/CB	200	0	-200
		NWR/AII	54	0	-54
		SR/CW/PER	900	210	-690
		SCR/TPTY	110	0	-110
		ICF	500	0	-500
		RCF	650	160	-490
		JESSOP/KPA	72	0	-72
		BESCO/KPA	48	0	-48
		BHEL/CB	72	0	-72
		TOTAL	**3106**	**533**	**-2573**
		TOTAL WHEELS	**17693**	**9779**	**-7914**
	WHEELSETS				
1	16T BG Coaching Wheelsets	RCF	300	41	-259
		TOTAL	**300**	**41**	**-259**

				ANNEXURE - II	
Allocation sheet for supply of WTA items for the Ist quarter i.e. April - June, 2012 on M/s SAIL/DSP.					
S.NOS.	**DRAWING & DESCRIPTION**	**RLYS./PUs**	**QTY. PLANNED (APRIL - JUNE, 2012)**	**Consignee**	**Remarks**
	AXLES				
1	BG Chg. Axles to Drg. No. WTAC-3-02-303	CR	50	MTN	
		ER	100	LLH	
		ECR	45	HRT	
		Eco.R	75	MCS	
		NR	200	100-JUDW 100-AMV	
		NER	100	GKP	
		NFR	50	NBQ	
		SR	250	CW/PER	
		ICF	800		
		RCF	400		
		TOTAL	**2070**		
	WHEELS				
1	BG Chg. Wheels to Drg. No.W/WL-1660/R	CR	200	MTN	
		ER	300	150-LLH 150-HLR	
		ECR	150	HRT	
		Eco.R	100	MCS	
		NR	400	200-JUDW 200-AMV	
		NER	500	GKP	
		NFR	200	DBRT	
		NWR	200	JU	
		SR	500	CW/PER	
		SCR	200	TPTY	
		SER	200	KGP	
		SWR	100	AP	
			100	UBL	**FOR BVZI**
		WR	100	PL	
		WCR	200	BPL	
		ICF	700		
		RCF	500		
		TOTAL	**4650**		
2	MG Loco Wheels to Drg. No.W/WL-4955/R	NER	50	IZN	
		NFR	100	NBQ	
		NWR	50	AII	
		SR	90	GOC	
		WR	100	SBI	
		TOTAL	**390**		
3	BG Loco Wheels /DSL Mono Block Rough machined WDM2, WDM3 and WAG5 to Drg. No. W/WL-4948/R	CR	600	100-PR 500-BSL	
		ER	400	JMP	
		NR	450	300-CB 150-ASR	
		NCR	100	CNB	

		NER	50	GKP	
		NWR	150	All	
		SR	600	300-GOC 300-LW/PER	
		SCR	200	TPTY	
		SER	700	250-TATA 450-KGP	
		SECR	120	RWSS	
		WR	600	DHD	
		CLW	600		
		DMW	800		
		TOTAL	**5370**		
4	BG Loco Wheels "S" Shaped to Drg. No. D/WL-5060/R	CR	400	PR	
		ER	200	JMP	
		NR	200	CB	
		NER	50	GKP	
		SR	200	GOC	
		SER	200	100-TATA 100-KGP	
		CLW	200		
		DLW	300		
		DMW	500		
		TOTAL	**2250**		
5	BG Loco Wheels "S" Shaped to Drg. No. 17230251 "C"	NFR	100	NBQ	
		NWR	100	All	
		SCR	80	TPTY	
		SWR	500	400-UBL 100-AP	
		WR	100	DHD	
		DLW	900		
		TOTAL	**1780**		
6	EMU/DEMU Wheels to Drg. No. K-4004	CR	230	MTN	
		ER	500	HLR	
		NR	150	100-GZB 50-CB	
		NWR	54	All	
		SR	400	CW/PER	
		SCR	100	LGD	
		SER	100	KGP	
		WR	400	PL	
		ICF	800		
		RCF	500		
		JESSOP	72	KPA	
		BESCO	48	KPA	
		TOTAL	**3354**		
	TOTAL WHEELS		**17794**		
	WHEELSETS				
1	Complete Wheelsets (Forged)	RCF	300		
		TOTAL	**300**		

GOVERNMENT OF INDIA
MINISTRY OF RAILWAYS
(RAILWAY BOARD)

No.2012/RSF/649/2/MTC New Delhi. dated 02.05.12

M/s Steel Authority of India Ltd.,
Central Marketing Organisation,
S&RM Division,
Ispat Bhawan,
40-Jawaharlal Nehru Marg,
Kolkata.

Sub:-Additional allocation of 200 nos. BG Loco Wheels to Drg.No.W/WL-4948/R for the 1st quarter (i.e. April – June, 2012) for Eastern.

Ref:- Board's letter No.2012/RSF/649/2/RP-I/DSP dated 16.04.12.

Please refer to the above. The additional allocation of 200 nos. BG Loco Wheels to Drg.No.W/WL-4948/R for the 1st quarter (i.e. April - June, 2012) for ER/KPA is revised as under:-

Item	Rlys	Qty. planned for 1st qtr.	Additional Qty.	Revised Qty.	Consignee
BG Loco Wheels to Drg.No.W/WL-4948/R	Eastern	400	200	600	400-JMP 200-KPA

The total quantity of BG loco wheels may be read as "5820 nos." instead of "5620 nos." for the 1st quarter of 2012-13 (i.e.April - June, 2012).

(Sanjeev Misra)
Director Railway Stores (F)
Railway Board

Copy to:-

1. The Chief Mechanical Engineer, Eastern Railway, Kolkata.
2. The Controller of Stores, Eastern Railway, Kolkata.
1. The Dy. Chief Materials Manager/M/DL, Eastern Railway, kolkata w.r.to his letter No.44/WTA/RP/PD-I/2012-13 dated 30.04.12.
2. Shri Vinay Kumar, DGM, DSP Unit Office, SCOPE MINAR (20th Floor), Laxmi Nagar Distt. Centre, Delhi-110 092.
3. Shri Nalin Malhotra, AGM (M-Rly Coordn.), M/s SAIL/DSP, Hindustan Times House, 13th Floor, Kasturba Gandhi Marg, New Delhi.

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Please issue fair
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GOVERNMENT OF INDIA
MINISTRY OF RAILWAYS
(RAILWAY BOARD)

No.2012/RSF/649/2/MTC New Delhi. dated 30.04.12

M/s Steel Authority of India Ltd.,
Central Marketing Organisation,
S&RM Division,
Ispat Bhawan,
40-Jawaharlal Nehru Marg,
Kolkata.

CORRIGENDUM

Sub:- Corrigendem to Board's letter No.2012/RSF/649/2/RP-I/DSP dt.16.04.12.

The consignee for 200 nos. of BG Loco Wheel " S" Shaped to Drg. No. D/WL-5060/R for SE Railway is revised as under :-

Item	Railway	Qty. planned	Existing consignee	Revised consignee
BG Loco Wheel "S" Shaped to Drg. No. D/WL-5060/R	SER	200	100-TATA 100-KGP	200-KGP

Raj Singh
(Raj Singh)
Joint Director Railway Stores (E&S)
Railway Board

1. The Chief Mechanical Engineer, SE Railway, Kolkata.
2. The Controller of Stores, SE Railway, Kolkata.
3. The Dy. Chief Materials Manager/D, SE Railway, Kolkata w.r.t. his letter No.S/WTA/MEETING dated 25.04.12.
4. The Dy. Chief Material Manager, SE Railway, Kharagpur.
5. The Dy. Chief Material Manager, SE Railway, Tata Nagar.
6. Sh. Vinay Kumar, DGM, M/s SAIL/DSP, New Delhi.
7. Sh. Nalin Malhotra, AGM (Mktg.) - Rail coordn.), M/s SAIL/DSP. 13th floor, H.T.B., K.G. Marg, New Delhi.

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30/4/12

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GOVERNMENT OF INDIA
MINISTRY OF RAILWAYS
(RAILWAY BOARD)

SNO30

No.2012/RSF/649/2/MTC New Delhi. dated 20.04.12

M/s Steel Authority of India Ltd.,
Central Marketing Organisation,
S&RM Division,
Ispat Bhawan,
40-Jawaharlal Nehru Marg,
Kolkata.

Sub:-Additional allocation of 250 nos. BG Loco Wheels to Drg.No.W/WL-4948/R for the 1st quarter (i.e. April – June, 2012) for M/s BHEL.

Ref:- Board's letter No.2012/RSF/649/2/RP-I/DSP dated 16.04.12.

Please refer to the above. The additional allocation of 250 nos. BG Loco Wheels to Drg.No.W/WL-4948/R for the 1st quarter (i.e. April - June, 2012) for M/s BHEL is revised as under:-

Item	Rlys	Qty. planned for 1st qtr.	Additional Qty.	Revised Qty.	Consignee
BG Loco Wheels to Drg.No.W/WL-4948/R	BHEL	0	250	250	JHS

The total quantity of BG loco wheels may be read as "5620 nos." instead of "5370 nos." for the 1st quarter of 2012-13 (i.e.April - June, 2012).

(Sanjeev Misra)
Director Railway Stores (F)
Railway Board

Copy to:-

1. M/s Bharat Heavy Electrical Ltd., (Transportation Business Deptt.), Integrated Office Complex, Lodhi Road, New Delhi – 110 003.
2. Shri Vinay Kumar, DGM, DSP Unit Office, SCOPE MINAR (20th Floor), Laxmi Nagar Distt. Centre, Delhi-110 092.
3. Shri Nalin Malhotra, AGM (M-Rly Coordn.), M/s SAIL/DSP, Hindustan Times House, 13th Floor, Kasturba Gandhi Marg, New Delhi.

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GOVERNMENT OF INDIA
MINISTRY OF RAILWAYS
RAILWAY BOARD

No. 2012/RSF/649/2/RP-I/BELA

New Delhi, dt. 3 .05.12

The CAO/WP,
Ministry of Railways,
CHAMBER BHAWAN,
1st Floor, J.C. Road,
Patna-800 001

Sub:- Minutes of the Quarterly WTA Meeting for the planning of items for the period I/2012-13 (April - June, 2012).

Minutes of quarterly WTA meeting for the period I/2012-13 (April - June, 2012) held with the representatives of RWF and Zonal Railways/PUs in Rail Bhawan, New Delhi on 13.04.12 has been uploaded on Indian Railway's website www.indianrailways.gov.in. To access the Minutes kindly click on **"Ministry of Railways. Then click on "Railway Board". Then click on "About Indian Railways"** Tab. Then click on **" Railway Board Directorates". Then click on "Stores"**. Then click on **"Conferences / Meetings"** to open the page containing the minutes of the meeting.

Please ensure that the statement of requirements of WTA items for the Quarter II/2012-13 (July - September, 12) should reach this office latest by 15.06.12 positively. The exact date and venue of the meeting would be advised later on.

(Hindi version will follow.)

Encl.:- As above.

(Sanjeev Misra)
Director, Railway Stores (F)
Railway Board.

Minutes of Quarterly WTA meeting held on 13.04.2012 with representatives of Rail Wheel Factory, DSP/SAIL, Zonal Railways and Production Units for planning the requirement of WTA items for the Ist quarter, 2012-13 i.e. April-June,2012.

Present :- MM, AM/RS, AM/PU, AM/ME, CME & COS of RWF/Bengluru, ED & Directors of Stores directorate & Mechanical Directorate, COS/CMM of Zonal Railways & Production units, CME/CWE and SA Grade officers of Mechanical Department of Zonal Railways & Production units, GM/WAP, SAIL/DSP, No representative of WPO/Patna attended the meeting.

AM/RS while welcoming MM and representatives from Zonal Railway/Production units & SAIL, briefed MM on the important issues related with WTA items.

MM addressed the gathering and appreciated the performance of RWF & expected DSP/SAIL, who have been dependable partner of IR in our endeavor for development & production of large variety of WTA items in the country , to help improve availability of WTA items being supplied by them.

MM also advised SAIL to improve upon their manufacturing processes to reduce the percentage of process rejection and improve productivity.

To ensure timely & adequate availability of WTA items it is necessary that all concerned should anticipate & act well in time. Frequent & drastic changes in production programme should be avoided and for any change in production programme critical review of the availability of material including WTA items should be undertaken.

Important Issues

Submission of Indent

- Presentation was made by EDRS(P) for covering time schedule for submission of indent, buffer stock to be taken for WTA items, submission of review sheet and signing and forwarding authority for indent.

- Zonal Railway and Production units are not submitting their indents in time. Time schedule for submission of indents for 2013-14 was 31st July 2011. For 2014-15 due date is 31st July 2012. Zonal Railway/Production units should submit their indent in time. Policy circular in this regard was issued vide Board's letter No. 2000/RSF/649/RP-1/WAP dt. 14.1.2001. Instructions were reiterated vide this office letter No. 2001/RS(WTA)-149/Procuremnt calendar (WTA items) dt 6.12.11.
- Buffer stock for imported WTA items is to be taken as 6 months and for indigenous items is for 3 months. The list of Imported items has already been circulated vide Board's letter No. 2001/RS(WTA)-149/Procurement Calendar (WTA items) dt. 02.03.12.
- Contract Period for all WTA items is from 1st April to 31st March. It is noted that some Railways are indicating the Contract Period in their indents from November to October. This is to be rectified.

- Indents should be sent along with review statement indicating the buffer stock, EAC adopted for working the requirement together with EAC and consumption for the last three years as per specified Performa.

- Forwarding letters for the indents is required to be signed by the officer not below the rank of JAG officers

- Indents to Railway Board should be sent by Railway under a covering letter to be signed by a JA Grade officer & this letter must have the approval of COS.

SAIL/DSP

- Overall performance of SAIL/DSP for 2011-12 was highly unsatisfactorily. During the year 2006-07 and 2007-08, DSP had supplied about 66000 and 68000 wheels. But in 2011-12 DSP inspite of commitment of 67000 wheels & 12000 axles has supplied only 43180 wheels and 6431 axles i.e. 60% of their committed quantity of wheels as well as axles. SAIL/DSP was once again advised to improve their supply performance.

S – Profile Loco Wheel

- RDSO has issued instructions for complete switch over to S-Shaped BG Loco Wheels from straight plate type Loco Wheels. Though DSP has developed S-profile Loco Wheels but rate of supply of DSP is not as per the requirement of Railways, thus 100% switch over could not take place due to capacity and other constraints. DSP should communicate time-frame for complete switch over to S-type Loco Wheel.

RWF/Bela

- CAO/WP was spoken during the meeting and as per the indication given by him, the regular production will take place from June/July,2012 and planned quantity of 15000 nos. BOX 'N' wheels will be supplied during the year 2012-13. Accordingly following allotment is being made.

April, 12 to June, 12	1000
July,12 to Sept.,12	4000
Oct.,12 to Dec.,12	5000
Jan., 13 to March,13	5000

- These wheels will be required for producing wheelsets required by Wagon Builders located in Eastern Sector. BOX "N" wheels will be produced by RWF/Bela and Axles by Axle Factory being installed at NJP but there will be wheelsets pressing problem. AM/PU & AM/ME were requested to nominate Railway Workshop in Eastern Sector for wheel pressing till such time. Wheel pressing facilities are developed either at RWF/Bela or at proposed axle factory at NJP.

EMU WHEELS

- EMU wheels: RWF would be supplying 4000 cast wheels (ER-1000, CR-1000, WR-500, NR-500, SR-500 & SER-500) during this quarter and DSP would supply 3200 nos. forged wheels for use on EMU motor coaches. Shortfall of

EMU wheels if any would be met from import for which global tender has been issued. Trial of cast EMU wheels for both trailer and motor coaches is to be monitored closely & to be completed in time schedule.

BG Chg Wheels

- Consumption of BG coaching wheels has increased substantially in recent past. Increase in requirement arising out of changed maintenance schedule (IOH, POH) was expected to taper down. This has not taken place, Railways have projected requirement which is 35-40% higher than the average consumption of last 2-3 years. Railways were requested to look into this and reassess their requirement. The details of AAC & Indent details for 2012-13 & 2013-14 is to be sent to Railway Board. However, RWF should plan and remain prepared for supply of more than 50000 BG coaching wheels in 2012-13 to cater to increased demand. Production plan of RWF will be revised accordingly.

MG Chg Wheels

- RWF stated that in producing the MG coaching wheels their production is decreased. As the overall demand of wheels is in excess of production capacity of RWF, one time direct purchase (Import) of these wheels may be desirable. Hence is was decided that two years requirement of MG coaching wheels will be consolidated. Thus all Zonal Railways using MG coaching wheels should send their indents for meeting the requirement for the period ending upto 31.03.2016 to Railways Board early.

LHB Wheels

- AM/ME stated that wheel shelling problem needs to be controlled.
- Submission of indent as per laid down time schedule and guidelines was emphasized. Delay in submission & submission of multiple indents for the financial year 2012-13 by Northern Railway was not appreciated.
- Central Railway was requested to confirm that their requirement has been consolidated by Western Railway and indent submitted by Western Railway covers the requirement of Central Railway.

BOX "N" axles & BG Chg Axles

- AM/ME advised Railway Workshops to de-axle the condemned wheelsets and separate the useable axles for use.
- Kharagpur & Jhansi workshops are having condemned Box-N Wheelsets. Zonal Railway should co-ordinate with KGP & JHS workshops for their requirement of BOX "N" axles.
- Requirement of BG coaching axles given by Railways for maintenance needs appears to be high. In this regard, instructions issued by AM/PU to CMEs of all Zonal Railways vide letter No. 2010/M(PU)/1/48 dt. 17.3.11 for utilization of coach/wagon axles in zonal Railway was reiterated.
- The wheelsets should be handled in proper manner during POH/IOH to maximize axle life. Removal of condemned wheel discs from axles should be undertaken carefully to prevent any damage to axles.
- All wheelsets should be meticulously retrieved when condemned coaches/wagons are auctioned off. Under no circumstances, good axles/wheelsets should be offered as scrap, even to RWF.

Batch Criteria for Rejection for SAIL/DSP

- DSP/SAIL is to improve their stage inspection system. High rejections in SAIL/DSP cannot be ground for relaxing batch criteria of rejection. DSP/SAIL may request for a special meeting with AM/PU for discussing the issues involved.

				ANNEXURE	
Allocation sheet for supply of WTA items for the Ist quarter i.e. April - June, 2012 on RWF/BELA.					
S.NO.	**DRAWING & DESCRIPTION**	**RLYS./PUs**	**QTY. PLANNED (APRIL - JUNE, 2012)**	**Consignee**	**Remarks**
1	BOX 'N' Wheels to Drg. No. W/WL-4764/R	Eastern	1000	500-JMP 500-HLR	