भारत सरकार GOVERNMENT OF INDIA
रेल मंत्रालय MINISTRY OF RAILWAYS
रेलवे बोर्ड RAILWAY BOARD

No.2005/M(N)/951/49 **New Delhi, dated 6.7.12**

The Chief Mechanical Engineers
All Indian Railways

Sub: **Mounting & dismounting of CTRBs in ROH depots/Open Line**

RDSO under its letter No.MW.RB.Genl dt. 15/18.6.12 (copy enclosed) has advised all Railways against mounting and dismounting of CTRBs in ROH depots/open line.

RDSO's above mentioned letter may be circulated on your Railway for strict compliance.

(Archana Mittal)
Dir. Mech. Engg. (Frt.)

Encl: As above

Government of India
Ministry of Railways
Research Design & Standards Organisation
Manak Nagar, Lucknow – 226 011

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No. : MW.RB.Genl

Dated : 15/06/2012
18

As per enclosed list

Sub : Mounting & dismounting of CTRBs in ROH depots/Open Line.
Ref : Para 2.1 of Railway Board's letter no.2009/MW/814/Safety/Pt. dated 07/05/2012.

Para 6.1.2 of G 81 (Instructions for inspection and maintenance of cartridge taper roller bearing fitted on Cast Steel Bogies) specifically states that CTRBs of freight stock should not be open in yards/sick line/ ROH depots. In the seminar on maintenance/ assemblies of CTRBs held at New Delhi on 23/04/2012 it was revealed that some railways have been dismounting defective CTRBs in open line (yards/sick line/ ROH depots) and sending them to any workshops for overhauling and remounting the overhauled bearings received from workshops.

In this regard, it is once again clarified that CTRBs for freight stock should not be dismounted/ mounted in open line freight organisations. In addition to non-availability of controlled dust free environment for mounting of CTRBs in such places, there is likelihood of damage being inflicted on the CTRBs in course of transport from workshops to the concerned location leading to it's eventual failure while operation.

The above may kindly be circulated on your railway for strict compliance.

15/06/12
(Anirudh Kumar)
Director (Wagon)
For Director General (Wagon)

(12)

Circulation:

1. **EDME (Freight)**
Railway Board, Rail Bhawan,
New Delhi – 110 001 : For kind information please.

2. **EDME (W)**
Railway Board, Rail Bhawan,
New Delhi – 110 001 : For kind information please.

3. **Executive Director, CAMTECH**
Maharajpur, Gwalior (M.P.) – 474 005 : For kind information please.

4. **The Chief Mechanical Engineer:**

1. Central Railway, C.S.T., Mumbai – 400 001
2. Eastern Railway, Fairlie Place, Kolkata – 700 001
3. East Central Railway, Hajipur – 844 101
4. East Coast Railway, Rail Vihar, B – 2, Chandrashekherpur, Bhubaneswar – 751 023
5. Northern Railway, Baroda House, New Delhi – 110 001
6. North Central Railway, Subedargunj, Allahabad – 211 011
7. North Eastern Railway, Gorakhpur – 281 001
8. Northeast Frontier Railway, Maligaon, Guwahati – 781 001
9. North Western Railway, Near Jawahar Circle, Jaipur – 302 017
10. Southern Railway, NGO Annexe, Park Town, Chennai – 600 003
11. South Central Railway, Rail Nilayam, Secunderabad – 500 371
12. South Eastern Railway, Garden Reach, Kolkata – 700 043
13. South East Central Railway, RE Office Complex, Bilaspur – 495 004
14. South Western Railway, Club Road, Keshwapur, Hubli – 560 023
15. West Central Railway, Opposite Indira Market, Jabalpur – 482 001
16. Western Railway, Churchgate, Maharishi Karve Marg, Mumbai – 400 020

5. **The Chief Works Manager:**

1. Eastern Railway Workshop, Liluah, District: Howrah (West Bengal) – 711 204
2. Eastern Railway Workshop, Jamalpur, District: Munger (Bihar) – 811 214
3. Mechanical Workshop, East Central Railway, Samastipur (Bihar) – 848 101
4. Mechanical Workshop, Northern Railway, Civil Albert Road, Amritsar (Punjab) – 143 001
5. Mechanical Workshop, Northern Railway, Jagadhari, District: Yamunanagar (Haryana) – 135 002
6. Wagon Repair Workshop, North Central Railway, Jhansi (U.P.) – 248 003
7. Loco Workshop, North Western Railway, Lal Phatak, Ajmer (Rajsthan) – 305 001
8. Carriage & Wagon Workshop, Southern Railway, Perumbur (Tamil Nadu) – 600 023
9. Central Workshops, Golden Rock (Ponmalai), Tiruchirapalli (Tamil Nadu) – 620 004
10. Wagon Workshop, South Eastern Railway, Kharagpur (West Bengal) – 721 301
11. Wagon Repair Workshop, South East Central Railway, Raipur (Chhattisgarh) – 490 015
12. Wagon Repair Workshop, West Central Railway, Kota (Rajasthan) – 324 002
13. Wagon Repair Workshop, South Central Railway, Guntupalli (A.P.) – 521 241
14. Western Railway Workshop, Freelandganj, Dahod, District: Panchmahal (Gujarat) – 389 160
15. Western Railway Workshop, Pratap Nagar, Vadodara (Gujarat) – 390 004
16. Carriage & Wagon Workshop, North East Frontier Railway, New Bongaigaon (Assam) - 798 381

रेल मंत्रालय (रेलवे बोर्ड)
Min. of Railways (Rly. Board)