भारत सरकार GOVERNMENT OF INDIA
रेल मंत्रालय MINISTRY OF RAILWAYS
(रेलवे बोर्ड RAILWAY BOARD)

No. 2015/M(N)/951/32

रेल भवन, नई दिल्ली- 110001, तिथि
Rail Bhavan, New Delhi-110001, dated **13.05.2016**

The Chief Mechanical Engineers
All Indian Railways

Sub: **Marking of overhauling particulars on CTRB.**
Ref: i) Railway Board's letter No.2012/M(N)/951/26 dt.11.09.2015
ii)Railway Board's letters of even number dated 05.10.15 & 02.11.15

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During surprise check by flying squad of neutral control at one of the major depots, it has been found that the depot has been punching the date of last POH of the wagon on the backing ring. This is a completely a wrong practice as the current instructions are to punch the overhaul date of bearing fitted on the wheel or the grease seal manufacturing date in case bearing overhaul date is not available. Zonal Railways must advise their field officers to check and ensure that such wrong practices are not being followed on Railways. Neutral control would be planning surprise checks in various ROH depots to ensure that the existing instructions issued vide reference above are strictly being followed.

In case of newly manufactured wagons in ordinary course the date of manufacture of CTRB should be clearly available on the backing ring either as an embossed date or alpha numeric code depending upon the practice of the CTRB manufacturer concerned. Overhauling of all new CTRBs during its first overhaul cycle is to take place at 72 months interval. There may be some cases in which the manufacturing date of such newly manufactured CTRBs may not be available on the backing ring. In such cases, the date of manufacture stamped on grease seal should be treated as tentative date of overhaul of CTRB. In both the cases, there is expected to be 6-12 months gap between date of manufacture of CTRB or its grease seal.

In those newly manufactured CTRBs, which are in their first POH cycle, it should be ensured that CTRB may not complete more than 84 months by the time the wagon becomes due for POH/ROH based on the date of manufacture of CTRBs or its grease seal as the case may be.

The existing instructions for other wheels which are not in their first overhaul cycle would remain same.

(AJAY NANDAN)
Exec. Director Mech. Engg. (Freight)
Railway Board

CC:
NCO/IRCA - For kind information & necessary action

16/05/16

16/5/2016