भारत सरकार **GOVERNMENT OF INDIA**
रेल मंत्रालय **MINISTRY OF RAILWAYS**
(रेलवे बोर्ड **RAILWAY BOARD**)

रेल भवन, नई दिल्ली- 110001, तिथि

No. 2016/M (N)/172/1 **Rail Bhavan, New Delhi-110001, dated 28.03.2018**

The Pr. Chief Mechanical Engineers
All Indian Railways

Sub: Marking details of CBC and its components
Ref: Board's letter of even no. 06.6.2016, 16.02.2018 & 9.3.018

Vide Board's letter u/r, it was advised that before fitment of CBC and its components, it should be ensured that the marking details of manufacturer name, manufacturer year, date etc., are suitably marked on the CBC and its components. Subsequently, some railways had raised the issue of incomplete marking details available and/or in some cases marking details only painted on some of the components. The matter was examined by RDSO QA Dte and the following courses of action have been recommended for tackling the above issues:

(a) In some components for eg., lock lift lever, older versions of the drawings prior to 2016 did not specify manufacturing month and/or year to be embossed. The supplies therefore, made as per the older version of the drawing do not have the manufacturing year/month details on the components. This may therefore, be used till such time such supplies are consumed.
(b) In some specific cases, RDSO inspected supplies as per the older conversion drawings are also available with manufacturing year/month/date painted on the component. Such supplies also may be used till they are consumed. RDSO QA Dte may invariably be advised of each such cases' details.
(c) All concerned officers dealing with procurement of materials in workshops, open line depots and zonal HQs be advised to ensure that the tenders are floated with specifications containing latest alteration of the RDSO drawing with a caveat that the procurement is called with "*alteration no.....or latest*". At the stage of finalisation of P.O., it is to be ensured by the technical officers concerned that the P.Os. are invariably containing the exact alteration nos. as applicable at the time of issue of P.O.
(d) For verification of specification both at the tender stage and P.O. stage, the current status of latest drawings may be checked from RDSO website where the details of latest alterations are available.
(e) In all cases where P.O. that are yet under process the description specification needs to be corrected suitably.
(f) All consignees must ensure that CBC and its components are always procured with RDSO inspection and no material with consignee inspection should be procured.

Necessary action may please be taken accordingly.

(AJAY NANDAN)
Exec. Director Mech. Engg. (Fr)
Railway Board

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