I/3058926/2023

भारत सरकार / **GOVERNMENT OF INDIA**
रेल मंत्रालय / **MINISTRY OF RAILWAYS**
रेलवे बोर्ड / **RAILWAY BOARD**

No. 2016/M(N)/951/28(E-3323079) **New Delhi, Dated 15.01.2023**

The Principal Chief Mechanical Engineers,
All Zonal Railways

SUB: Modification of Guidelines for considering extension of codal life of Wagons, beyond the prescribed Period

REF: (i) RDSO Letter No. MW/SPEC/WMI dated 13.10.2022
(ii) This office letter of even no. dated 01.08.2022 (copy enclosed)

1.0 Guidelines for considering extension of codal life of Wagons, beyond the prescribed Period, have been issued vide letter u/r (ii). RDSO has also issued guidelines for structural audit of wagons vide letter u/r (i).

2.0 It has been seen that carrying out structural audit in the workshops is resulting in accumulation of condemned wagons in the worksohps and unnecessary movement of wagons to the Workshops.

3.0 Hence, following methodology for extension of codal life has been decided, **on experimental basis for six months:**

3.1. Structural audit of wagons for considering extension of codal life of Wagons, beyond the prescribed period, is to be undertaken in open line maintenance points of concerned Zonal Railways, where structural audit should be coducted as per the guidelines of RDSO issued vide its letter u/r(i).

3.2 It will be sort of preliminary screening. For this purpose, help of workshops can be taken by the open line maintenance points. Based on the outcome of structural audit, decision regarding condemnation of wagons in the open line itself or sending such wagons to workshop for further examination can be taken.

3.3 All others guidelines issued vide Board's letter u/r(ii) will remain same.

3.4 This decision shall be reviewed after six months, based on the experience gained.

This is being issued with the approval of M/T&RS.

DA: As above

Signed by VINAY KUMAR AGARWAL
Date: 15-01-2023 15:27:44
Reason: Approved
(V.K.Agarwal)
Executive Director Mech. Engg.
(Freight)

Copy to:
OSD/Accounts , Railway Board
DF(S)I Railway Board

I/3058926/2023

EDS(Wagon), RDSO, Lucknow

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No. 2016/M(N)/951/28(E- 3323079) **New Delhi, Dated 01.08.2022**

The Principal Mechanical Engineers
All Zonal Railways

SUB: Guidelines for considering extension of codal life of Wagons, beyond the prescribed Period

REF: RB Letter No. 2022/ACII/2/1 dated 06.06.2022

1.0 Revised codal life of Assets has been issued vide letter referred above. For extension of codal life beyond 30 years of BOXN, BOY, BOBRN, BOBSN, BTPN & BCN type wagons, structural audit and financial justification to be conducted.

2.0 Accordingly, the following guidelines for Structural Audit and Financial Justification are issued:-

(i) During yard examination, if BOXN, BOY, BOBRN, BOBSN, BCN & BTPN wagons are found having completed earlier codal life (before revision done by Board vide letter on 6th June'2022), it will be sent to workshop for undertaking structural audit and further necessary action.

(ii) If any Wagons is received for POH/NPOH in the workshop which has less than one POH cycle left before completion of earlier Codal Life (before revision done by Board vide letter on 6th June'2022), its structural audit shall be undertaken.

(iii) Workshop to carry out structural audit, as per guidelines which will be issued by RDSO.

(iv) If a wagon is found structurally fit for continuing in service beyond 30/40/35 years (as per the applicable para 40(a)/41(a)/42(a) of referred letter, financial justification shall be worked out for undertaking POH of the wagon, as per Para No.240 (Annex. G) of Indian Railway Finance Code (Vol.I) and also got vetted by Associate Finance.

(v) If found structurally unfit or found to be financially unjustified for extension of codal life, the wagon shall be allowed for operation upto earlier codal life, duly following the guidelines given in para 2.4.3.2 of IRCA Conference Rules Part-III . Condemnation of such wagons after completion of earlier codal life, shall not be treated as underage condemnation, instead will be governed by guidelines in place for condemnation of overage wagons.

(vi) Approval of CWM shall be required to extend the codal life upto next POH or otherwise, based on report of structural audit and financial justification.

Vimk
01/08/22

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(vii) If codal life is extended, details of the same shall be filled in FMM.

3.0 This issues with the concurrence of Finance Dte. of Railway Board

Vivek 01/08/22

(Vivek Mohan)
Director Mech. Engg. (Freight)
Railway Board

Copy to:
OSD/Accounts , Railway Board
DF(S)I Railway Board
EDS(Wagon), RDSO, Lucknow- For kind information and request to issue guidelines for structural audit, in consultation with the workshops by 20th Aug'2022

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