GOVERNMENT OF INDIA
MINISTRY OF RAILWAYS
(RAILWAY BOARD)

No.: 2015/M (N)/951/32 **New Delhi, dated**: 02/11/2015

The Chief Mechanical Engineer
All Zonal Railways (O/L)

Sub : Marking of overhauling particulars on CTRB.

Ref :
1. This office's letter no. 2012/M (N)/951/26 dated 11/09/2015
2. This office's letter of even no. dated 05/10/2015
3. Deliberations held during CME's Conference held at Mumbai on 26th and 27th October 2015

The issue of marking of CTRB overhauling particulars, issued vide this office's letters referred to at 1 and 2 above, was deliberated at length during the CME's Conference held at Mumbai on 26th and 27th October 2015. It was specifically discussed that since covered stock like BCN/BCNA/BCNHL has different POH periodicity from other stocks, checking of overhauling particulars on CTRB during ROH should also be in conformance to the same.

Since, depots undertaking ROH of covered wagons are by and large segregated from depots undertaking ROH of other stocks, this aspect can now be accommodated while checking overhauling particulars on CTRB during ROH.

In view of the deliberations, the following additional instructions are issued on the subject for covered wagons (BCN/BCNA/BCNHL) for uniform compliance by all ZRs:

a) In all cases during ultrasonic testing, ROH depots should note down the manufacturing date as stamped on the grease seal, which is visible after removal of end cap for ultrasonic testing.
b) **In all such cases where overhauling particulars are not found on the backing ring**, the data of manufacture stamped on the grease seal should be treated as tentative date of overhaul of the CTRB. This date is to be stamped as per RDSO specified method on the backing ring also. Since grease seal is to be necessarily changed while overhauling CTRB, based on the grease seal manufacturing date.

c) In all cases, where the wheel set with CTRBs is being taken out from a covered wagon and is refitted in a covered wagon, it should be ensured that the CTRB would not complete more than 84 months by the time it becomes due for next POH/ROH.

d) The above instructions are applicable only for ROH depots and for wheels taken out from covered wagons only. For wheels taken out from other wagons during ROH, instructions contained in this office's letter of even no. dated 05/10/2015 shall continue to hold good.

e) As far as workshops are concerned, instructions already for marking of overhaul particulars on the backing ring should be followed without fail.

f) It must also be ensured that wheels being taken out of covered wagons during ROH are refitted in covered wagons ONLY (BCN/BCNA/BCNHL wagons) after due attention. This may be ensured by implementing a suitable system of colour coding by the depot.

Further, ROH depots maintaining covered wagons must keep a proper and traceable record of wheels received from incoming covered wagons (wagon wise and wheel wise) and wheels provided in outgoing wagons (wagon wise and wheel wise). The same may be presented to NCO and other inspecting officers upon asking.

(Ajay Nandan)
Exec. Dir. Mech. Engg. (Freight)
Railway Board

Copy:

1. **NCO, IRCA :** For information & necessary action

Please Advise 2/11/2015

02/11