SN. 6

GOVERNMENT OF INDIA
MINISTRY OF RAILWAYS
(RAILWAY BOARD)

No. 2003/M(N)/951/22 Dt. 14/10/13

The Chief Mechanical Engineers,
All Zonal Railways

Sub: Meeting to discuss issues of BOXNHL/ BCNHL rakes

Minutes of the meeting held on 11/10/13 at 11.00 hrs. in the chamber of AM (ME), Railway Board to discuss issues concerning BOXNHL & BCNHL wagons are enclosed for necessary follow-up action.

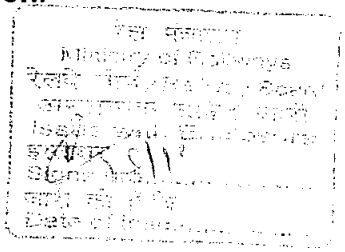
Ashesh Agrawal

(Ashesh Agrawal)
Executive Director Mech. Engg.(Fr.)
Railway Board

C/-
PSO/AM(ME) for kind information of AM (ME)

EDME (W), EDS (Wagon)/RDSO

DME(Fr.), DME (P) 1 : For necessary follow-up action.



Please issue
Ranvir
14/10/13

c/c

Minutes of the meeting on issues of BOXNHL/ BCNHL wagons held in Railway Board on 11.10.2013

Present:

Railway Board

AM (ME), Shri Hemant Kumar
EDME (Frt.), Shri Ashesh Agrawal
DME /Frt., Smt. Archana Mittal

Zonal Railways

CRSE/ECR, Shri Chet Ram
CRSE/SCR, Shri M. Amarendra
CRSE/SECR, Shri Jayram Majhi
CRSE/WR, Shri Rakesh Behl
Sr. DME/BPL/WCR, Shri Amitoj Ballabh
DME/NKJ/WCR, Shri Y.R.Tiwari

The population of twin pipe BOXNHL/BCNHL wagons is as follows:

SN	Rly.	Depot	Total wagons	Twin pipe	Single pipe	Twin pipe rakes running
	BOXNHL					
1	ECR	MGS	12006	6465	5541	15
2	SECR	Bhilai	4524	1914	2610	23
3	WCR	NKJ	9802	6860	2942	20
4	SCR	Gooty	116	116	0	2
5	WR	SBI	174	174	0	3
	Total		**26622**	**15529**	**11093**	**63**
	BCNHL					
1	SCR	BZA	3364	3351	13	57
2	WR	SMP,GIM	8050	6728	1322	2
3	NR		988	988	0	8
			12402	**11067**	**1335**	**67**

The following points were discussed and decisions taken:

SN	Item	Action by
1.0	**Running of Twin-pipe BOXNHL & BCNHL rakes**	
1.1	AM/ME stressed the need for running maximum BOXNHL & BCNHL rakes with twin-pipe to improve Goods operations. He directed for formation of more twin pipe rakes in the Base depots with existing twin pipe wagons.	CMEs/ECR, NR, SCR, SECR, WCR, WR
1.2	AM/ME directed that all remaining single pipe BCNHL & BOXNHL wagons should be converted into twin pipe wagons within the next one year, ie, by 11.10.2014.	CMEs/ECR, SCR, SECR, WCR, WR
1.3	AM/ME also directed that all single pipe BVZI wagons must be converted to twin-pipe during POH.	All CMEs EDME/W
1.4	CRSE/ECR mentioned that finalization of one tender for conversion of BOXNHL wagons to twin pipe is held up for want of funds.	CME/ECR DME/P-1
1.5	CRSE/SECR said that further sanction for conversion of 1000	CME/SECR

	BOXNHL wagons to twin pipe was required.	DME/P-1
1.6	CRSE/WR said that tender for twin pipe conversion of 1160 BCNHL wagons was under finalization.	CME/WR
1.7	DME/NKJ informed that twin pipe conversion of BOXNHL wagons was being done departmentally in WCR.	CME/WCR
1.8	Railways informed that for retrofitment of twin pipe the RSP sanction @ Rs. 10,000/- was insufficient.	DME/P-I
1.9	Progress of formation of twin pipe rakes should be conveyed to Railway Board Freight Control on daily basis.	CMEs/ECR, NR, SCR, SECR, WCR, WR
2.0	**Couplers**	
2.1	BOXNHL wagons with indigenous couplers should be sent to MGS, which is the nominated Base Depot for monitoring performance of indigenous couplers.	All CMEs
2.2	Warranty claims of imported knuckles should be followed up by Railways with Wagon manufacturers.	CMEs/ECR, NR, SCR, SECR, WCR, WR
3.0	**Overdue POH BOBRN wagons**	
3.1	CRSE/ECR reported that ECR had 180 BOBRN wagons that were overdue POH. Since there is similar accumulation of BOBRN in ER, ECoR and SER also, the four major Workshops which are attending BOBRN (RYPS, KGP, JMP/ER & RWS) need to increase BOBRN POH from 10% of the total POH outturn to 15%.	CMEs/ER, ECR, ECoR, SER, SECR DME/P-I
4.0	**POH of BOXNHL wagons**	
4.1	All wagon workshops should be prepared to receive BOXNHL and BCNHL wagons for POH from 2014 onwards. Alongwith POH, twin pipe conversion of all single pipe BOXNHL/BCNHL wagons as well as retrofitment of BCNHL door will be done.	All CMEs DME/P-1
4.2	Railways should send their year-wise arisings of POH for BOXNHL wagons to assess whether there is substantial bunching in 2014/2015.	CMEs/ECR, SCR, SECR, WCR, WR
5.0	**Other issues**	
5.1	CRSE/ECR raised issues regarding cracks in CP tops of BOXNHL wagons, cracks in welding of body side stanchions in BOXNHL wagons and suggestion to reduce height of BOXNHL door. CRSE/SCR reported that there is hogging in some BVZI wagons used as support wagons. A reference should be made to RDSO for detailed examination of these matters.	CMEs/ECR, SCR EDS(W)/ RDSO
5.2	CRSE/ECR requested for instructions regarding ROH periodicity of BOXNHL wagons for second & subsequent ROH.	EDS(W)/ RDSO
5.3	Most of the Railways have implemented the decision to send only those 'C' Cat unloadable wagons to the workshop whose POH is due within the next one year. ECR should also implement these instructions at the earliest.	CME/ ECR