भारत सरकार GOVERNMENT OF INDIA
रेल मंत्रालय MINISTRY OF RAILWAYS
रेलवे बोर्ड RAILWAY BOARD

. 2005/M(N)/204/2 Vol.II New Delhi, dated, 30.11.2010

ief Mechanical Engineers
Zonal Railways

): Completion of M1 Modification of BCN Family of Wagons for Higher Speed Operation

discussed during the CME's Conference held at Jamalpur on October 24-25, 2010, it is ed to achieve uniform speed potential of 75 kmph for BCN, BCNA, BCNAHS and NHS at CC+6+2 loading by completing M1 modification for all these wagons. This ıld contribute to a considerable increase in throughput and provide operational flexibility.

e Railway Board's letter No. 2005/M(N)/204/2 Vol.II dated 29.09.2010, Railways were ised to complete the M1 modification of all BCN, BCNA, BCNAHS and BCNHS ons, which has been going on for quite some time. The target date for completion of radation of entire fleet of BCN family of wagons to M1 series was fixed as 30.10.2010. ing the CMEs' Conference held at Jamalpur on October 24-25, 2010, Railways generally firmed that the modification has been completed.

following action may be taken immediately to enable operation of all covered wagons NM1, BCNAM1, BCNHSM1 and BCNAHSM1) at enhanced speed:

It must be ensured that no unmodified wagon is permitted to run on line **after 01.01.2011**. Any wagon found unmodified during examination should be withdrawn from service and modified in open line.

CRS sanctions for running at sanctioned speeds according to RDSO's Speed Certificates should be ensured by the Zonal Railways, if not already available. The details of Speed Certificates issued by RDSO and Railway Board's sanctions for the upgraded BCN type wagons are as per the following table:

Wagon	Speed Certificate	Board's sanction
BCNM1	MW/SPD/BG/BCNM1/(IR) (Revised) dt. 10.6.08 and amendment No.1 dt. 18.8.09	No.2009/CEDO/SR/43 dt. 23.10.09
BCNAM1	MW/SPD/BG/BCNAM1 /(IR) (Revised) dt. 10.6.08 and amendment No.1 dt. 18.8.09	No.2009/CEDO/SR/44 dt. 23.10.2009

	dated 24.09.2010	***be taken by Northern Railway***
BCNAHSM1	MW/SPD/BG/BCNAHSM1 /(IR) (Revised) dt. 10.6.08 and amendment No.1 dt. 18.8.09	No.2009/CEDO/SR/40 dt. 17.11 .2009

3. Sample checks may be conducted by RDSO at major examination points to confirm compliance and status should be advised to Board by December 20, 2010.

(Ravinder Gupta)
Exec. Dir. Mech. Engg. (Frt.)

Copy to: Adv.TT/M
COMs,/ Zonal Railways } for information and necessary action please
EDS(W)/RDSO



