भारत सरकार GOVERNMENT OF INDIA
रेल मंत्रालय MINISTRY OF RAILWAYS
(रेलवे बोर्ड RAILWAY BOARD)

रेल भवन, नई दिल्ली- 110001, तिथि
Rail Bhavan, New Delhi-110001, dated **05.10.2015**

No. 2015/M(N)/951/32

The Chief Mechanical Engineers
All Indian Railways

Sub: **Marking of overhauling particulars on CTRB during POH/ROH**
Ref: i) RDSO's letters No.MW.RB.Genl dated 7/3/2014 & 20/3/2014
ii)Railway Board's letter No.2012/M(N)/951/26 dt.11.09.2015

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Vide letter under reference (2), it was advised that no wagon should be turned out after POH/ROH without marking of overhauling particulars on backing ring as per RDSO instruction issued vide ref.(1) cited.

Subsequently, various railways have informed about problems being faced in ROH depots as overhauling particulars are missing/not legible in many of the wagons already running and coming for ROH in depots. As a result of non availability of markings, difficulty is being faced by depots in getting wagons passed by NCO after ROH.

The matter has been considered and the following procedure is to be followed in such cases:

(a) In all cases during ultrasonic testing, ROH depots should note down the manufacturing date as stamped on the grease seal, which is visible after removal of end cap for ultrasonic testing.
(b) In all such cases where overhauling particulars are not found on the backing ring, the data of manufacture stamped on the grease seal should be treated as tentative date of overhaul of the CTRB.
(c) This date is to be stamped as per RDSO specified method on the backing ring also.
(d) Since grease seal is to be necessarily changed while overhauling CTRB, based on the grease seal manufacturing date, it must be ensured that the CTRB would not complete more than 72 months by the time it becomes due for next POH/ROH.
(e) The above procedure is to be followed in only those cases where overhauling particulars are not available on backing ring.
(f) In those cases where manufacturing dates are not available on the grease seal also, the bearings are to be taken for overhaul and not allowed. All such cases must be reported to EDQA (Mech.)/RDSO for taking up the issue with manufacturer concerned with details of the bearing and grease seal to the extent available.
(g) The above instructions are applicable only for ROH depots. As far as workshops are concerned, all CTRBs being issued (in wagons, as wheel sets supplied to divisions or otherwise) the instructions issued earlier vide ref. (ii) should be followed without fail.

Necessary action may please be taken accordingly.

(AJAY NANDAN)
Exec. Director Mech. Engg. (Freight)
Railway Board

CC: For necessary action please:
1) NCO/IRCA 2) EDQA (Mech.)/RDSO