भारत सरकार Government of India

रेल मंत्रालय Ministry of Railways

रेलवे बोर्ड Railway Board

No.2012/M(N)/951/35 **New Delhi, dated 01.09.2020**

Director / NCO
Neutral Control Organization, DRM Office Complex
New Delhi

Sub: Train partings : Precautions and special measures to be taken during examination, ROH, sick line attention & POH

Ref: (i) This office letter of even number dated 01.08.2019
(ii) WCR's letter No. NTXR Report-1 dated 20.08.2020 (Copy enclosed)

Following was advised vide para (e) of letter under reference (i) :

"In all POH shops, the quality of rivetting needs to be given special attention. Whereas, RDSO drawings are available, rivets should be replaced by Huck-bolts and use of conventional rivetting avoided."

WCR vide letter under reference (ii) has reported that use of rivets is not a rejectable defect as per the subject letter. KTTW/WCR is shifting from riveting to lock bolting in a phased manner and ensuring quality of riveting as per this letter. Accordingly, unnecessary detention of wagons by NCO on the above pretext can be avoided.

The matter has been examined in Railway Board and it is advised that the use of Rivets is not NTXR rejectable; its only to be avoided. The above directions of letter under reference (i) are to suggest that gradually Workshops should switch to Huck bolts and so far there are material constraints, rivetting can be resorted to.

NTXR therefore should keep a watch on switching over and if a trend of increased cases of rivetting is observed, it should be reported to the concerned CWM in the monthly observation report. Also, an increase in trends should invariably be included in NTXR report submitted to Dir NCO.

VIVEK MOHAN
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(Vivek Mohan)
Dir. Mech. Engg (Frt.)
Railway Board

Copy to :
1. **PCMEs/All Zonal Railways – f**or kind information
2. **CWM/KTTW –** for kind information w.r.t. letter under reference (ii).