GOVERNMENT OF INDIA
MINISTRY OF RAILWAYS
(RAILWAY BOARD)

No.2018/M(PU)/1/27 New Delhi, dated: .12.2019

The General Manager,
RWF,Yelahanka,
Bangalore.

The Chief Administrative Officer,
Rail Wheel Plant/Bela.

Sub: Revised Production programme for Wheel Factories for 2019-20.

Revised Production Programme for Wheel Factories for 2019-20 duly approved by Railway Board is enclosed as Annexure for necessary action please.

This issues with the concurrence of the Finance Directorate of Ministry of Railways.

(Utkarsh)
Director Mech.Engg.(PU)
Railway Board.

No. 2018/M(PU)/1/27 New Delhi, dated: .12.2019

Copy forwarded for information to:-
1 PFA, RWF, Yelahanka, Bangalore.
2. PFA/RWP,Bela
3. Director of Audit, Southern Railway, Chennai.

For Financial Commissioner, Railways.

Copy to:- 1. AM(ME), AM(PU), AM(Elect.), DG(RS), AM(Fin.).
2.EDME(Tr.), EDRS(P),EDF(B), EDF(S), Adv.EE(RS).
3.DRS(IC), DRS(F), RS(WTA), F(S)I, M(L) & RS(B) Br. of Rly. Board.

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Proposed Revised Production Programme of Rail Wheel Factories 2019-20

ITEMS	Proposed Revised Prod.Prog. RWF/Yelahanka		RWP/Bela
Wheel Sets			
Wagon	32598+31402#		
BLC/Others	0		
Total Wheel Sets (a)	**64000**		
Loose Wheels			
BOXN	16000		5000
BG Coaching	10000		30000
BLC	7000		
MG Coaching	200		
EMU	15000		
Total Loose Wheels (b)	**48200**		
Total Wheels including Wheels for Wheel Sets (2a+b)	**176200**		**35000**
Axles			
BOXN	0	0	
BG Loco Axles (Con. & HHP)	4500	8550	
BG Coaching Axles	250	250	
BG Coaching Axles LHB	26728	26728	
EMU M/C Axles	1176	1470	
EMU T/C Axles	3248	3248	
Misc Axles	500	500	
Total Loose Axles (c)	**36402**	**40746**	
Axle Planning			
Total Axle Planning from Rail Wheel Factories	**69000**	**74407**	

Number of Axles to be procured from trade for 31402 wheels sets planned would be decided seperately based on actual anticipated wagon deliveries.

Note:-1. All efforts to be made to obtain NRC orders to utilize the surplus capacity available.

2. Excess build up of inventory should be avoided.

3. Production of wheel-sets may be regulated as per actual WTA demand to avoid overstocking and safety requirement. The programme includes NRC wheelset requirement also. Target assigned under the Production Programme to be strictly adhered to.