GOVERNMENT OF INDIA
MINISTRY OF RAILWAYS
(RAILWAY BOARD)

No.2018/M(PU)/1/27 New Delhi, dated: 03.01.2020

The General Manager,
RWF,Yelahanka,
Bangalore.

The Chief Administrative Officer,
Rail Wheel Plant/Bela.

Sub: Production programme for Wheel Factories for 2019-20 (revised-II) and 2020-21.

Production Programme for Wheel Factories for 2019-20 (revised-II) and 2020-21(Baseline) duly approved by Railway Board is enclosed at Annexure-I & II for necessary action please.

This issues with the concurrence of the Finance Directorate of Ministry of Railways.

(Utkarsh)
Director Mech.Engg.(PU)
Railway Board.

No. 2018/M(PU)/1/27 New Delhi, dated: 03.01.2020

Copy forwarded for information to:-
1 PFA, RWF, Yelahanka, Bangalore.
2. PFA, RWP,Bela
3. Director of Audit, Southern Railway, Chennai.

For Financial Commissioner, Railways.

Copy to:- 1. AM(ME), AM(PU), AM(Elect.), AM(RS), AM(Fin.).
2.EDME(Tr.), EDRS(P),EDF(B), EDF(S), EDRS(RS)
3.DRS(IC), DRS(F), RS(WTA), F(S)I, M(L) & RS(B) Br. of Rly. Board.

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No: 2018/M(RU)/1/27

Annexure-I

PRODUCTION PROGRAMME FOR WHEELS & AXLES 2019-20 (REVISED-II)

DATED: 03.01.2020.

UNIT →	RWF			RWP	
Wheels ↓	Loose Wheels	For Wheelsets	Total Wheels	Loose Wheels	For Wheelsets
BOXN Wheels	10000	120800	130800	5000	
BG Chg Wheels	18900		18900	30000	
BLC Wheels	14500		14500		
EMU Wheels	10000		10000		
Other Wheels incl MG	2000		2000		
Total Wheels	***55400***	***120800***	***176200***	***35000***	***0***

UNIT →	RWF				
Axles ↓	Loose Axles	For Wheelsets	Total Axles	Unit Factor	Units
BOXN	0	29095	29095	1.00	29095
BG Loco	4500	0	4500	1.90	8550
BG Chg	250		250	1.00	250
LHB Chg	26900	0	26900	1.25	33625
EMU MC	1444	0	1444	1.20	1732
EMU TC	3248	0	3248	1.00	3248
Miscellaneous	500	0	500	1.00	500
Total Axles	***36842***	***29095***	***65937***		***77000***

UNIT →	RWF		
Wheelsets ↓	Nos.		TRADE AXLES FOR WHEELSETS #
BOXN RSP	52000		
BOXN NRC	12000		**34905**
Total Wheelsets	***64000***		

Trade axles for wheelsets need to be decided separately based on anticipated wagon deliveries

#Trade axles are given in Units. A BOXN axle is equivalent to 1 unit

The programme includes NRC wheelset requirement also.

Day to day production planning to be done by RWF/RWP based on customer needs. Prioority should be given to production of BOXN axles by RWF if other axles are required to less than the quantities included in this production programme

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3(Cam)

No. 2018/M(PU)/1/27

Annexure-II

PRODUCTION PROGRAMME FOR WHEELS & AXLES 2020-21 (BASELINE)

DATED: 03.01.2020

UNIT →	RWF			RWP	
Wheels ↓	**Loose**	**For Wheelsets**	**Total**	**Loose**	**Wheelsets**
BOXN Wheels	0	125400	125400	21000	0
BG Chg Wheels	0	0	0	25000	0
BLC Wheels	0	8000	8000	7000	0
MG Chg Wheels	200	0	200	0	0
EMU Wheels	16000	0	16000	0	0
Total Wheels	***16200***	***133400***	***149600***	***53000***	***0***

UNIT →	RWF				
Axles ↓	**Loose**	**For Wheelsets**	**Nos.**	**Unit Factor**	**Units**
BOXN	500	29805	30305	1	30305
BG Loco	4500	0	4500	1.9	8550
BG Chg	0		0	1	0
LHB Chg	17316		17316	1.25	21645
EMU MC	2500		2500	1.2	3000
EMU TC	6000		6000	1	6000
Miscellaneous	500		500	1	500
Total Axles	***31316***	***29805***	***61121***		***70000***

UNIT →	RWF		
Wheelsets ↓	**Nos.**		
BOXN RSP	48700		**TRADE AXLES FOR WHEELSETS (UNITS) #**
BOXN NRC/BLC	18000		**36895**
Total Wheelsets	***66700***		

Trade axles for wheelsets need to be decided separately based on anticipated wagon deliveries.

#Trade axles are given in Units. A BOXN Axle is equivalent to 1 Unit.

The programme includes NRC wheelset requirement also.

Day to day production planning to be done by PUs based on customer needs.

THIS IS BASELINE PROGRAMME & SUBJECT TO MODIFICATION ONCE REVISED COACH PRODUCTION PROGRAMME FOR 2020-21 IS FINALISED

03/01/2020

03/01/2020